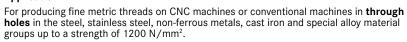
## Machine tap HSSE V3 for universal use up to 1200 N/mm²



## Application





## Advantage

- Universal use for maximum flexibility of application
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

Application Steel (N/mm²)			Stainless steel		Alu		Brass										Hard mat.		
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	18	12	6	8	8	8	18	6	16	10	14	15	WS-N	15	3	3	3		

Art. No.	13220 050	
Application type/machine type	CNC, Conventional	
Thread type	Metric fine thread	
Hole type	Blind hole ≤ 2.5xD	
Surface	Vaporised	
Tolerance of screw taps	ISO 2 (6H)	
Lead angle shape	С	
Thread type x nominal diameter	MF5	
Pitch	0.5 mm	
Length	70 mm	
Core hole diameter	4.5 mm	
Shaft diameter	3.5 mm	
Shank square	2.7 mm	
Twist angle	40° (right)	
DIN	374	

## **EAN-Code**

4050293426083

