

## Series MF-05 and MF-25

#### **Technical details**

**Connection** Sub-base mounting (1, 3 and 5) and G1/8 (2 and 4)

Temperature range -1

-10°C ... +70°C

Medium

Filtered, oil-free and dried compressed air according to ISO 8573-1:2010, Class 7:2:4, instrument air, free of aggressive additives. Alternatively the pressure dew point must be at least 10°C below lowest occurring ambient temperature.

Materials Body: Al (anodized), seals: NBR and POM, inner parts: Al,

stainless steel and brass

**Protection** IP 65 according to EN 60529



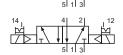
Electrically operated spool valve. The manual override is detent and is operated by screwdriver. Screws are part of delivery.

#### 5/2-way valves



return
MF-25-511-HN-xxx
5/2-way, single solenoid, mechanical

5/2-way, single solenoid, air spring



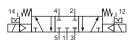
MF-05-520-HN-xxx 5/2-way, double solenoid

spring return

MF-25-510-HN-xxx

Please complete: xxx = electrical option

#### 5/3-way valves



MF-05-530-HN-xxx 5/3-way, center position closed



MF-05-533-HN-xxx 5/3-way, center position exhausted

#### **Electrical options**

Nominal voltage	Power consumption	Specifics	Plug connection*1	-ххх
12 V DC	4.2 W		Form B industrial norm	-411
12 V DC	2.2 W	max. 8 bar	Form B industrial norm	-431
24 V DC	4.2 W		Form B industrial norm	-412
24 V DC	4.8 W		M 12	-012
24 V DC	2.2 W	max. 8 bar	Form B industrial norm	-432
24 V DC	2.5 W	max. 8 bar	M 12	-032
24 V AC	7/4 VA		Form B industrial norm	-422
115 V AC	7/4 VA		Form B industrial norm	-426
230 V AC	7/4 VA		Form B industrial norm	-427

<sup>\*1</sup> Plug socket not included. suitable plug sockets see page 4.

## Series MF-05 and MF-25



#### **Technical details**

Model-no.:	MF-25-510	MF-25-511	MF-05-520	MF-05-530	MF-05-533
Operating pressure (bar)	2 10	3 10	2 10	3 10	3 10
Pilot pressure (bar)	2 10	3 10	2 10	3 10	3 10
Nominal size (mm)	6	6	6	5	5
Flow rate (NI/min)	650	650	650	560	560
Response time (ms) at 6 bar	on: 13 off: 16	on: 11 off: 18	on: 12 off: 12	on: 13 off: 15	on: 13 off: 15
Weight (kg)	0,243	0,244	0,352	0,351	0,351

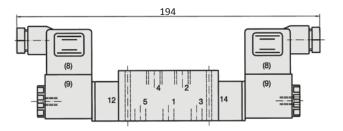
<sup>\*</sup> max. 8 bar at 2.2 W and 2.5 W

#### **Dimensions**

#### MF-25-510-HN, MF-25-511-HN

# 

#### MF-05-520-HN, MF-05-53x-HN



1 = pressure inlet

2,4 = outlets

3,5 = exhausts

Plug socket (not included in scope of delivery) can be repositioned by 180°. Solenoid coil can be repositioned by  $4\,x\,90^\circ.$ 



## Series MF-05 and MF-25

#### **General information**

The RF-05/n manifolds are suitable for the MF-05 and MF-25 valve series. This is a modular system and extendables. As well available are single sub-bases RF-051 and RF-052. Blind plates RF-05-V are available for blank stations.

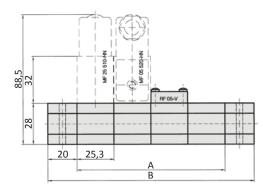
The gasket are part of delivery. All mounting screws are part of delivery of the valves.

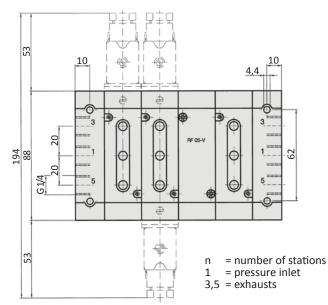
Material: modular manifolds: plastic

single sub-bases: Al (anodized)



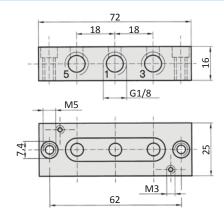
### Dimensions RF-05/n



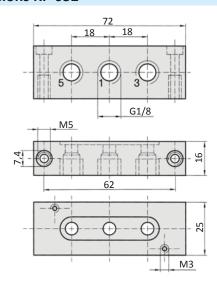


Model-no.:	Α	В	Weight (kg)
RF-05/1	25,3	65,3	0,160
RF-05/2	50,6	90,6	0,205
RF-05/3	75,9	115,9	0,250
RF-05/4	101,2	141,2	0,295
RF-05/5	126,5	166,5	0,340
RF-05/6	151,8	191,8	0,385
RF-05/7	177,1	217,1	0,430
RF-05/8	202,4	242,4	0,475
RF-05/9	227,7	267,7	0,520
RF-05/10	253	293	0,565
RF-05/11	278,3	318,3	0,610
RF-05/12	303,6	343,6	0,655

#### **Dimensions RF-051**



#### **Dimensions RF-052**



# **Plug sockets**



#### Form B nach DIN EN 175301-803

Overall width	22 mm
Contact distance	10 mm
Contacts	2P + E
Protection	IP 65 according to EN 60529 requires a flat gasket



Model-no.:	28-ST-01-G
Voltage (AC/DC)	0 - 250 V
Status indicator	no
Protective circuit	no
Connecting cable	without
Wire cross section	max. 1,5 mm <sup>2</sup>
Ø Connecting cable	6 - 8 mm

#### Form B industrial norm

Overall width	22 mm
Contact distance	11 mm
Contacts	2P + E
Protection	P 65 according to EN 60529 requires a flat gasket

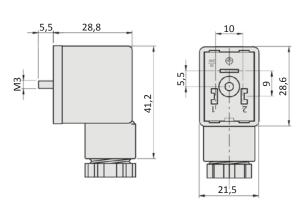


Model-no.:	28-ST-01	28-ST-04-112	28-ST-04-127	28-ST-06-112	28-ST-06-127	28-ST-06-K3-112*	28-ST-06-K3-127*
Voltage (AC/DC)	0 - 250 V	10 - 50 V	70 - 250 V	24 V	230 V	24 V	230 V
Status indicator	no	yes	yes	yes	yes	yes	yes
Protective circuit	no	no	no	yes (varistor)	yes (varistor)	yes (varistor)	yes (varistor)
Connecting cable	without	without	without	without	without	3 m	3 m
Wire cross section	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	3 x 0.75 mm <sup>2</sup>	3 x 0.75 mm <sup>2</sup>
Ø Connecting cable	6 - 8 mm	6 - 8 mm					

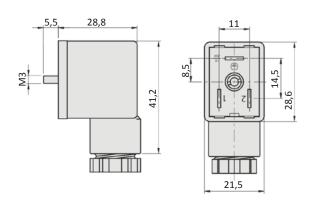
<sup>\*</sup> These plug sockets are fitted with integrated flat gaskets.

#### **Dimensions**

#### Form B according to DIN EN 175301-803



#### Form B industrial norm





# **Solenoid coils**

## Form B according to DIN EN 175301-803

Overall width	22 mm
Contact distance	10 mm
Contacts	2P + E
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-20°C +50°C
Voltage tolerance	± 10 %
For use with series	no standard



 $<sup>\</sup>hbox{$^*$ The max. applicable operating temperature depends on the temperature specification of the used valve.}$ 

Model-no.:	23-SP-011-G-412	23-SP-011-G-427
Voltage	24 V DC	230 V AC
Power consumption DC	4.2 W	-
Power consumption AC	-	4.0 VA

# **Solenoid coils**



#### Form B industrial norm

Overall width	22 mm
Contact distance	11 mm
Contacts	2P + E
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-20°C +50°C
Voltage tolerance	± 10 %
For use with series	M-04, M-05, M-07, M-22, KM-09, KM-10, MS-18, KN-05, MN-06, MI-01, MI-02, MI-03
*	



st The max. applicable operating temperature depends on the temperature specification of the used valve.

Model-no.:	23-SP-011-411	23-SP-011-412	23-SP-011-422	23-SP-011-426	23-SP-011-427	23-SP-012-431	23-SP-012-432
Voltage	12 V DC	24 V DC	24 V AC	115 V AC	230 V AC	12 V DC	24 V DC
Power consumption DC	4.2 W	4.2 W	-	-	-	2.2 W	2.2 W
Power consumption AC	-	-	4 VA	4 VA	4 VA		

Model-no.:	23-SP-011-1-711	23-SP-011-1-712	23-SP-011-1-725	23-SP-011-1-727	23-SP-011-1-732			
Voltage	12 V DC/ 24V AC	24 V DC/ 48 V AC	110/115 V AC	230 V AC	24 V DC			
Power consumption DC	4.6 W	4.8 W	-	-	2.5 W			
Power consumption AC	7.1 VA	7.7 VA	6.0 VA/ 7.6 VA	7.9 VA	-			
Specifics	enhanced humidity resistance							

#### M12 connection

Overall width	22 mm
Contact distance	-
Contacts	2P
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-20°C +50°C
Voltage tolerance	± 10 %
For use with series	no standard



<sup>\*</sup> The max. applicable operating temperature depends on the temperature specification of the used valve.

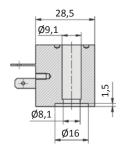
Model-no.:	23-SP-011-5-O12	23-SP-012-5-O32			
Voltage	24 V DC	24 V DC			
Power consumption DC	4.8 W	2.5 W			
Power consumption AC	-	-			
Specifics	Mounting on manifold not allowed. With integrated LED and protective circuit.	Min. mounting distance for manifold mounting is 20 mm. With integrated LED and protective circuit.			

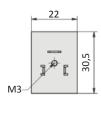


# **Solenoid coils**

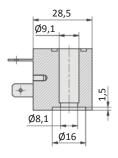
#### **Dimensions**

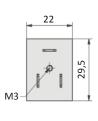
#### Form B according to DIN EN 175301-803



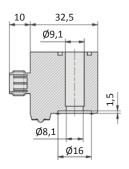


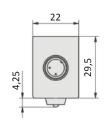
#### Form B industrial norm





#### M12 connection





# Voltage code



							gr	ey line				
- <u>HN *</u> - <u>* * *</u>												
								$\neg$				
			• • • • • •			▼ Manual override		<b>V</b>				
HN	detent		Coil and plug options  ATEX 2GD, encapsulated with casting compound	Coil type	position on side of			Voltage without indi-				
HNR	detent	0	width 30 mm	23-SP-037	0	ports 1/3/(5)	0	cation				
HNT	non-detent	2	with coil and plug	according to valve	1	DC ports 1/3/(5)	2	12 V 24 V				
		3			2	AC	3	42 V				
		4	with coil, without plug	according to valve		ports 1/3/(5) DC, low power	4	48 V				
		5	without coil	no	3	consumption	5	110 V				
		6	without pilot valve	no		ports 1/3/(5)	6	115 V				
		7	with coil, with enhanced humidity resistance, without plug	according to valve	4	DC ports 2/(4)	7	230 V				
		8	with coil, with enhanced humidity resistance, with plug	according to valve	5	AC ports 2/(4)	8	240 V				
		9	ATEX 2GD, intrinsically safe, with plug width 30 mm	23-SP-038	6	DC, low power consumption	A	4 V				
		Α	ATEX 3GD, without plug, width 30 mm	23-SP-040	ports 2/(4)	В	6 V					
		В	ATEX 3GD, with plug, width 30 mm	23-SP-040	7	without indication ports 2/(4)	С	8 V				
		С	ATEX 3GD, without plug, width 22 mm	23-SP-041			D	61 V				
		D					Е	36 V				
		Е	ATEX 2GD, encapsulated with casting compound width 22 mm	23-SP-036			F	9 V				
		F	with coil, with enhanced humidity resistance, without plug, low temperature version	23-SP-060-1								
		G										
		Н	with coil shape B according to DIN EN 175301-803, with plug	23-SP-011-G								
		ı	with coil shape B according to DIN EN 175301-803, without plug	23-SP-011-G								
		J	with coil shape A according to DIN EN 175301- 803, without plug (if not standard)	23-SP-016								
		K	with coil shape A according to DIN EN 175301- 803, with plug (if not standard)	23-SP-016								
		L	with coil, with plug with LED and protective circuit	according to valve								
		M	with coil, with plug with LED, without protective circuit	according to valve								
		Ν	with coil with M12 connection	according to valve								
		0	with coil with M12 connection with LED and protective circuit	according to valve								
		Р	without connector bridge, without plug									
		Q	with coil with cable	according to valve								
		R	with cable up to 1 m length	according to valve								
		S	with connector bridge, without plug									
		Т										
		V	ATEX 2GD, without coil (for coil 23-SP-036)  ATEX 2GD, Flame proof enclosure and encapsulated with section seems and	23-SP-045								
		W	ATEX 2GD / 3GD, without coil (for coil 23-SP-041 and 23-SP-045)	no								
		Х	ATEX 3GD, without coil (for coil 23-SP-040 in 230V AC and 115V AC)	no								
		Υ	ATEX 2GD, without coil (for coil 23-SP-038)	no								
		Z	ATEX 2GD / 3GD, without coil (for coil 23-SP-040 in 24V DC and 23-SP-037)	no		Not all options are series	suitab	ie for all valve				
			,									