Type Z2S

Size 16

Check valve,

pilot operated



1/8

**RE 21558/07.10** Replaces: 08.05



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Component series 5X

Maximum operating pressure 315 bar [4568 psi] Maximum flow 300 l/min [79.2 US gpm]

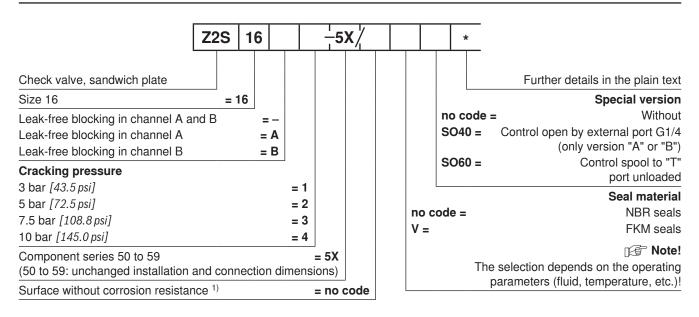
Contents	Page	- Sandwich plate valve for use in vertical stackings
Features	1	<ul> <li>Porting pattern according to ISO 4401-07-07-0-05 and NFPA T3.5.1 R2-2002 D07</li> </ul>
Ordering code	2	- For the leak-free blocking of one or two actuator ports,
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**Features** 

- Amending documentation:

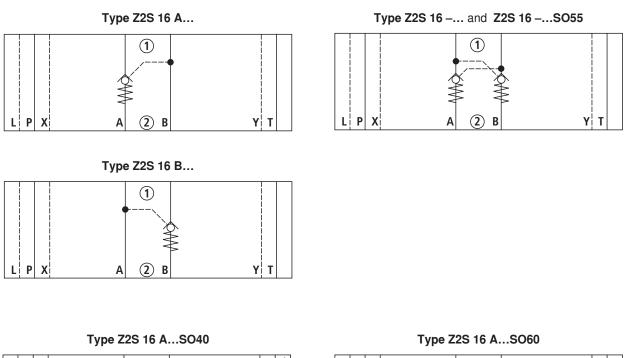
- "Sandwich plates size 16", data sheet 48054
- "Hydraulic fluids on a mineral oil basis", data sheet 90220

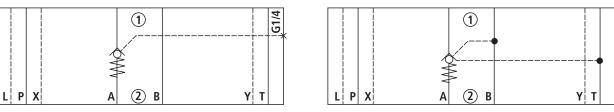
#### Ordering code



 <sup>1)</sup> Corrosion-resistant surface upon request: e.g. "J50" thick layer passivated (DIN 50979 Fe//Zn8//Cn//T0)

**Symbols:** Examples (1) = component side, 2) = plate side)





## Function, sections, circuit example

The isolator valve Type Z2S is a releasable check valve in sandwich plate design.

It is used for the leak-free blocking of one or two actuator ports, also in case of longer standstill times.

In the direction A(1) to A(2) or B(1) to B(2), there is a free flow, in the opposite direction, the flow is blocked.

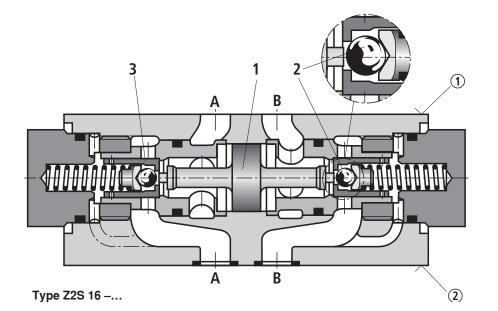
If the valve is, for example, flown through in the direction A(1) to A(2), the control spool (1) is moved in the direction B side, opens the ball seat valve (2) and then pushes the poppet (3) off its seat. Now, hydraulic fluid can flow from B(2) to B(1).

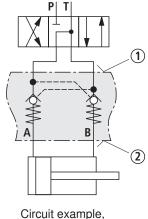
In order to allow for safe closing of the ball seat valve (2), the control spool (1) must be hydraulically unloaded (see circuit example).

Due to the pre-opening, there is a damped decompression of the pressurized liquid. Thus, possible switching shocks are avoided.

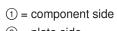
#### **Pre-opening**

- Due to the two-stage structure with enlarged control open ratio, safe unloading is also possible with lower pilot pressure.
- Avoidance of switching shocks due to dampened decompression of the pressure volume on the actuator side.

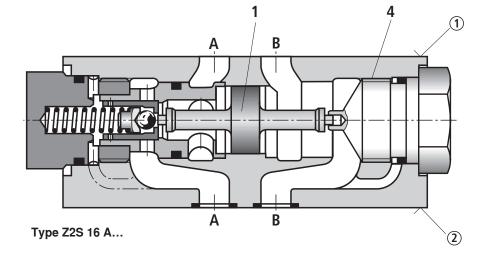




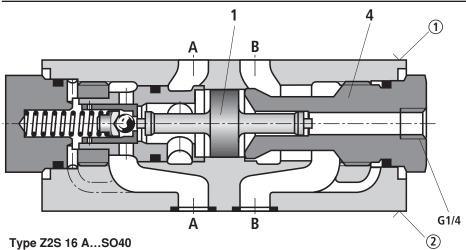
Circuit example schematic

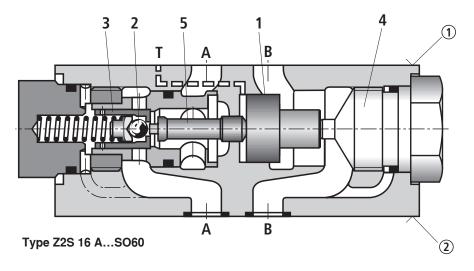


- ② = plate side
- 1 Control spool,
- area  $\mathbf{A}_{2}$
- 2 Ball, area A<sub>3</sub>
- 3 Poppet, area A<sub>1</sub>
- 4 Positive stop



# Function, sections





= component side
 = plate side

1 Control spool, area **A**<sub>2</sub>

- 2 Ball, area A<sub>3</sub>
- 3 Poppet, area A<sub>1</sub>
- 4 Positive stop
- 5 Control spool, area **A**<sub>4</sub>

# Technical data (For applications outside these parameters, please consult us!)

general		
Weight	kg [lbs]	Approx. 6.5 [14.3]
Installation position		Any
Ambient temperature range	°C [°F]	-30 to +80 [-22 to +176] (NBR seals) -20 to +80 [-4 to +176] (FKM seals)

#### hydraulic

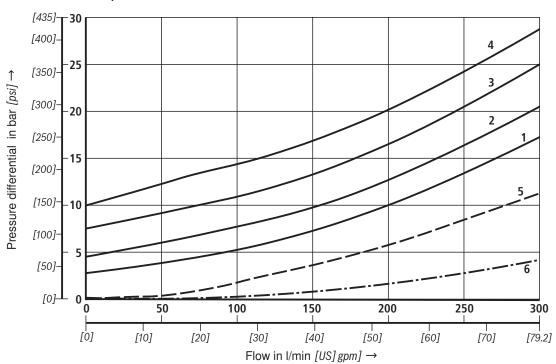
Maximum operating pressu	re bar [psi]	315 [4568]	
Cracking pressure in free di	rection	See characteristic curves page 6	
Maximum flow	l/min [US gpm]	300 [79.2]	
Direction of flow		See symbols page 2	
Hydraulic fluid		- On mineral oil basis and related hydrocarbons (HL, HLP, HVLP, HVLPD, etc.) according to DIN 51524	
		<ul> <li>Flame-resistant (HFC, HFDU, HFDR) according to ISO 12922<sup>1)</sup></li> </ul>	
		<ul> <li>Environmentally compatible (HETG, HEES, HEPG, HEPR) according to ISO 15380<sup>1)</sup></li> </ul>	
		Other hydraulic fluids upon request	
Hydraulic fluid temperature (at the valve working ports)	range °C [°F]	-30 to +80 [-22 to +176] (NBR seals) -20 to +80 [-4 to +176] (FKM seals)	
Viscosity range	mm²/s [SUS]	2.8 to 500 [35 to 2320]	
Maximum permitted degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c)		Class 20/18/15 <sup>2)</sup>	
Area ratio	-with pre-opening	$A_3/A_2 \sim 1/12$ (see sectional drawing pages 3 and 4)	
	-Version "SO60"	$A_1/A_4 \sim 1/7$ (see sectional drawing page 4)	

- <sup>1)</sup> When using flame-resistant or environmentally compatible hydraulic fluids, restrictions with regard to the technical data may be applicable (temperature, pressure range, life time, maintenance intervals, etc.).
- <sup>2)</sup> The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the service life of the components.

#### IF Note!

Selection of the perfect sealing material (see ordering code page 2) also depends on the hydraulic fluid used.

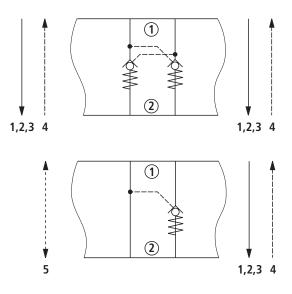
# **Characteristic curves** (measured with HLP46, $\vartheta_{oil} = 40 \text{ °C} \pm 5 \text{ °C} [104 \text{ °F} \pm 9 \text{ °F}]$ )



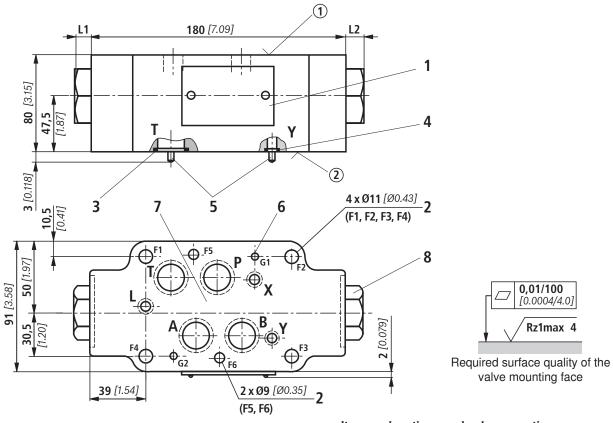
 $\Delta p$ - $q_V$  characteristic curves

#### Cracking pressure:

- **1** 3 bar [43.5 psi]
- **2** 5 bar [72.5 psi]
- **3** 7.5 bar [108.8 psi]
- 4 10 bar [145.0 psi]
- 5 Free flow (without check valve use), version "A" or "B"
- 6 Only housing



# Unit dimensions (dimensions in mm [inch])



① component side

2 plate side

Item explanations and valve mounting screws see page 8.

Special version	Cracking pressure	Leak-free blocking in channel	L1 in mm [inch]	L2 in mm [inch]
"no code"	1 + 2	"_"	10 [0.39]	10 [0.39]
	3 + 4	"_"	36.5 [1.44]	36.5 [1.44]
	1 + 2	A	10 [0.39]	8.5 [0.33]
	1 + 2	В	8.5 [0.33]	10 [0.39]
	3 + 4	A	36.5 [1.44]	8.5 [0.33]
	3 + 4	В	8.5 [0.33]	36.5 [1.44]
"SO40"	1 + 2	A, B	10 [0.39]	10 [0.39]
	3 + 4	A	36.5 [1.44]	10 [0.39]
	3 + 4	В	10 [0.39]	36.5 [1.44]
"SO60"	1 + 2	A	10 [0.39]	8.5 [0.33]
	1 + 2	В	8.5 [0.33]	10 [0.39]
	3 + 4	A	36.5 [1.44]	8.5 [0.33]
	3 + 4	В	8.5 [0.33]	36.5 [1.44]

## **Unit dimensions**

- 1 Name plate
- 2 Through hole for valve mounting
- 3 Identical seal rings for ports A, B, P, T
- 4 Identical seal rings for ports X, Y, L
- 5 Locating pins
- 6 Locating holes
- 7 Porting pattern according to ISO 4401-07-07-0-05 and NFPA T3.5.1 R2-2002 D07
- 8 Plug screw SW41, tightening torque  $M_A = 70 \text{ Nm} [51.6 \text{ ft-lbs}]$

Valve mounting screws (separate order)

- 4 hexagon socket head cap screws ISO 4762 M10 10.9 2 hexagon socket head cap screws ISO 4762 - M6 - 10.9
- 4 hexagon socket head cap screws 3/8"-16 UNC
- 2 hexagon socket head cap screws 1/4"-20 UNC

#### If Note!

The length of the valve mounting screws of the sandwich plate valve must be selected according to the components mounted under and over the isolator valve.

Depending on the application, screw type and tightening torque must be adjusted to the circumstances.

Please ask Rexroth for screws with the required length.