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## Product Information

## Flow Switch MR1K-



- High switching power
- Compact design


## Characteristics

Mechanical flow switch, for fluid or gaseous media, with spring-supported piston and magnetic triggering of a reed switch. Robust construction in brass or stainless steel.

## Technical data

| Switch | reed switch |
| :---: | :---: |
| Nominal width | DN $8 . .25$ |
| Process connection | female thread G $1 / 4$.. G 1 <br> (further process connections available on request) |
| Switching range | 0.4..60 $1 / \mathrm{min}$ for details see |
| Pressure loss | 0.4..1.4 bar at $\mathrm{Q}_{\text {max. }}$. for details see |
| $\mathbf{Q}_{\text {max. }}$ | to $80 \mathrm{l} / \mathrm{min}$ 隹 |
| Tolerance | $\pm 5$ \% of full scale value |
| Pressure resistance | PN 200 bar optionally PN 500 bar |
| Media temperature | $-20 . .+120{ }^{\circ} \mathrm{C}$ optionally -20.. $+150{ }^{\circ} \mathrm{C}$ |
| Ambient temperature | $-20 . .+70^{\circ} \mathrm{C}$ |
| Media | water (oils, gases and aggressive media available on request) |
| Wiring | changeover no. 0.213 optionally red or red / green diode in the DIN 43650-A plug |
| Switching voltage | max. 250 V AC |
| Switching current | max. 1.5 A |
| Switching capacity | max. 50 VA |
| Protection class | 2 - safety insulation |
| Ingress protection | IP 65 |
| Electrical connection | plug DIN 43650-A / ISO 4400, optionally round plug connector M12x1, 4-pole |

## GHD-HONSBERG

MR1K-008..025GM / K

| Materials <br> medium-contact | Brass construction: <br> CW614N nickelled, <br> CW614N, 1.4310, <br> hard ferrite, NBR | Stainless steel <br> construction: 1.4571, <br> 1.4404, 1.4310, hard <br> ferrite PTFE-coated, <br> FKM |
| :--- | :--- | :--- |
| Non-medium- <br> contact materials | PA, CW614N, NBR |  |
| Weight | see table "Dimensions and weights" |  |
| Installation <br> location | Standard: horizontal inwards flow from the <br> left; other installation positions are possible; <br> the installation position affects the switching <br> point and range. |  |

## Ranges

For switching ranges, the details in the table correspond to horizontal inwards flow and decreasing flow rate; for display ranges they correspond to horizontal inwards flow and increasing flow rate.

| Switching <br> range <br> I/min $\mathrm{H}_{2} \mathrm{O}$ | Display range <br> $\mathrm{I} / \mathrm{min} \mathrm{H}_{2} \mathrm{O}$ |  | $\mathbf{Q}_{\text {max. }}$ <br> recommended | Pressure loss <br> bar at $\mathrm{Q}_{\text {max. }} \mathrm{H}_{2} \mathrm{O}$ |
| :---: | :---: | :---: | :---: | :---: |
|  | $0.5-5$ | $0.4-4$ | 10 | 0.6 |
| $1.0-10$ | $1.0-12$ | $1.0-10$ | 20 |  |
| $2.0-20$ | $2.0-23$ | $2.0-20$ | 30 | 0.4 |
| $3.0-30$ | $3.0-34$ | $3.0-30$ | 40 |  |
| $4.0-40$ | $4.0-45$ | $4.0-40$ | 60 | 0.8 |
| $6.0-60$ | $6.0-65$ | $6.0-60$ | 80 | 1.4 |

Special ranges are available.

## Dimensions and weights

|  | G | Types | SW | X | Weight kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Brass | G $1 / 4$ | MR1K-008GM | 40 | 15 | 1.3 |
|  | G ${ }^{1 / 8}$ | MR1K-010GM |  |  |  |
|  | G $1 / 2$ | MR1K-015GM |  |  |  |
|  | G ${ }^{1 / 4}$ | MR1K-020GM |  | 18 | 1.2 |
|  | G 1 | MR1K-025GM |  |  | 1.1 |
| Stainless | G $1 / 4$ | MR1K-008GK | 41 | 15 | 1.2 |
| steel | G ${ }^{1 / 8}$ | MR1K-010GK |  |  |  |
|  | G $1 / 2$ | MR1K-015GK |  |  |  |
|  | G $3 / 4$ | MR1K-020GK |  | 18 | 1.1 |
|  | G 1 | MR1K-025GK |  |  |  |



## Additional weights for options

| Additional switching <br> head <br> Display O1 | 0.09 kg | Display O | 0.09 kg |
| :--- | :--- | :--- | :--- |
|  | 0.04 kg | Display J | 0.02 kg |

## GHD-HONSEERG

## Product Information

## Handling and Operation

## Note

- Include straight calming section of $5 \times$ DN in inlet and outlet - Include a filter if the media are dirty (use magnetic filter for ferritic components).
- It must be ensured that the values given for voltage, current, and power are not exceeded.
- When switch on, a load must be connected in series.
- The electrical details apply to ohmic loads. Capacitive, inductive and lamp loads must be operated using a protective circuit.


## Adjustment

If it is necessary to set the switching value, the switching head can be adjusted lengthways. When the switching value is reached, the switching unit is fixed in place by fastening bolts.


## Ordering code



| 1. | Display options |  |  |
| :---: | :---: | :---: | :---: |
|  | - | no mechanical display |  |
|  | O1- | with measurement display at side O1 |  |
|  | O- | with measurement display at side O |  |
|  | J- | with frontal measurement display J |  |
| 2. | Nominal width |  | MR1KO1 |
|  | 008 | DN 8-G $1 / 4$ |  |
|  | 010 | DN $10-\mathrm{G} 3 / 8$ |  |
|  | 015 | DN 15-G $1 / 2$ |  |
|  | 020 | DN $20-\mathrm{G}^{3 / 4}$ |  |
|  | 025 | DN 25-G 1 |  |
| 3. | Process connection |  | MR1KO |
|  | G | female thread |  |
| 4. | Connection material |  | MR1KJ |
|  | M | brass |  |
|  | K | stainless steel |  |
| 5. | Switching range $\mathrm{H}_{2} \mathrm{O}$ for horizontal inwards flow |  |  |
|  | 004 | 0.4-41/min |  |
|  | 010 | 1.0-10 $1 / \mathrm{min}$ |  |
|  | 020 | 2.0-20 $1 / \mathrm{min}$ |  |
|  | 030 | 3.0-30 $1 / \mathrm{min}$ |  |
|  | 040 | 4.0-40 $1 / \mathrm{min}$ |  |
|  | 060 | 6.0-60 $1 / \mathrm{min}$ |  |

## Options

- Signal lamp red or red / green in the plug DIN 43650-A
- Connection for round plug connector M12x1
- Reinforced piston
- Additional switching head
- High pressure model PN 500 (only if made of brass)
- Damping for gas monitoring
- Rhodium contact 250 V AC, $0.5 \mathrm{~A}, 30 \mathrm{VA}$
- Switching values for oil or gas
- Special values
- Temperature display $0 . .120^{\circ} \mathrm{C}$


## Ordering information

- Specify direction of flow, medium, and switching range.
- For viscous media specify viscosity, temperature, and medium (e.g. ISO VG 68) (enquire about switching range).
- For gases, state pressure (relative or absolute), temperature and medium (e.g. air) (request switching range).

