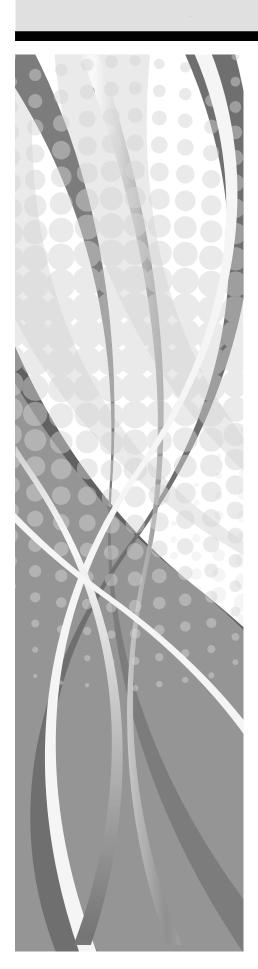
SEIKO ELECTRIC CO.,LTD.

B-TYPE CAM SWITCH





Rotating Operation (B-type)



Rotating Operation (JB-type)



Pull/Push Operation (B-type)

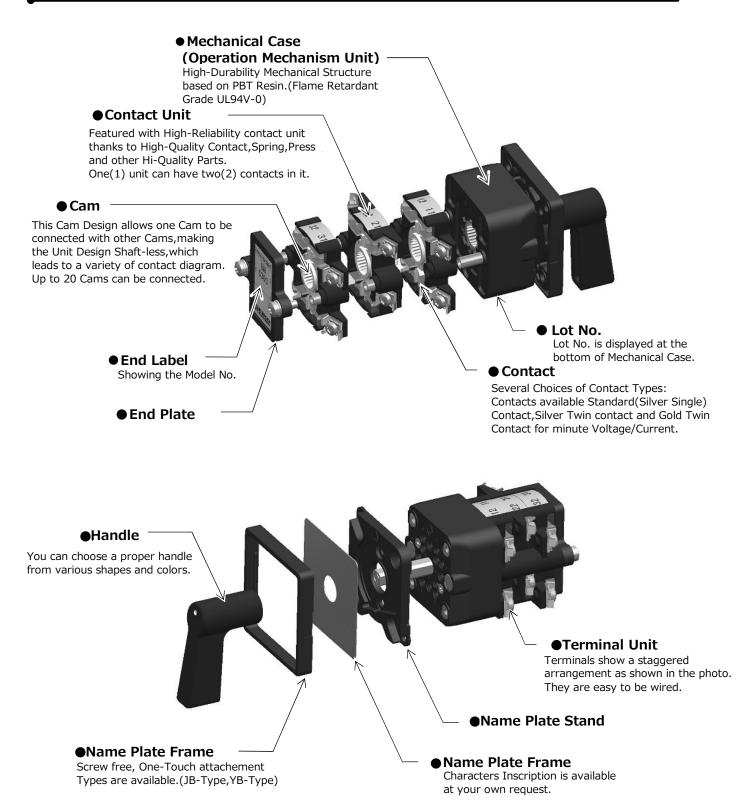


Key Handle Operation

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Structure and Features



Compliance Standards

NECA C 4520: General Clauses on Control Switch

NECA C 4522: General Clauses on Control Cam Switch

JIS C 8201-5-1: Low-Voltage Switch Unit and Control Unit - Chapter No.5 Control Circuit and Switch Element -Part 1:Electrical Equipment Control Circuit.

JIS C 0920: General Clauses on Water-Proof Test on Electric Equipment and Wiring Materials. IP40 (Panel Surface)

Rated Values and General Charactaristics

Creation It	Specification Item		Twin Cor	itact %	
Specification It	.em	Silver Contact	Silver Contact(V-Type)	Gold Contact(G-Type)	
Rated Insulation Ve	oltage		600V		
Rated Flowing Cur	rent	10A	5A	1A	
Contact Resistar	nce		100MΩ or up (500V Megge	er)	
Contact Resistance(Init	ial Value)	$50m\Omega$ or less	$20m\Omega$ or less	$15m\Omega$ or less	
Tanana bara Dias	Contact		65℃ or under		
Temperature Rise	Terminal		50℃ or under		
Impact Resistan	ce		50G		
Vibration Resista	nce		2G		
Storage Temparature	Range	-40°C \sim +70°C (but,Shall never cause freezing.)			
Operating Temparatur	re Range	-20°C \sim +60°C (but,Shall never cause freezing.)			
Operating Humidity	Range	45%~85%Rh (but,No dewdrops.)			
Withstand Voltage	e	AC 2,500V / One (1) Minute			
Impulse-Withstand V	oltage	\pm 7,000V (1.2/50 μ s) / Three (3) Times			
Minimum Operating V and Current(Its ambie circumstances must b	ent	24V 50mA (1.2VA)	5V 10mA (0.05VA)	1V 1mA	
Overcurrent Resista	ance	200A 2 seconds	100A 2seconds	20A 2 seconds	
Switching ON/OFF Frequency		1,200 times / hour			
Switching ON/OFF Speed			2πrad/second		
Mechanical Durab	ility	1 million times	300,0	00 times	
Electrical Durability	AC	700,000 times	100,0	00 times	
	DC	300,000 times	100,0	00 times	

* See page A-71 for explanation about Twin-Contact.

Rated Working Voltage and Current(Beaking Performance)

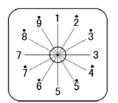
	DC (Time constant:25ms)				AC (Power Factor:0.4)							
Rated Working		Rate	d Workin	ig Current	t (A)		Rated Working Current (A)					
Voltage	Resistance Load Inductive Load			Res	sistance L	oad	Ind	luctive Lc	ad			
(V)	Standard	V-Type	G-Type	Standard	V-Type	G-Type	Standard	V-Type	G-Type	Standard	V-Type	G-Type
24	10	5	0.15	6	5	0.10	10	_	0.35	_	_	0.25
48	6	5	0.10	4	З	0.05	10	_	0.16	_		0.11
110	2.5	2.5	0.055	1.5	1.5	0.025	10	5	0.1	6.5	6.5	0.07
220	0.8		_	0.5			7.5	5	_	4.5	4.5	
440	_	_	_	_	—	_	3	3	_	2	2	_

	DC (Time constant:25ms)						
Rated Working	Rated Working Current (A)						
Voltage (V)	2-Contacts Series	Resistance Load	2-Contacts Parallel Resistance Load				
(V)	Standard	V-Type	Standard	V-Type			
24	28	5	20	5			
48	22	5	13	5			
110	9	5	4.5	4.5			
220	2.7		1.4				

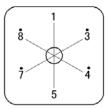
Instruction on Rotating Operation

Operation Method	Descriptions
Manual Return(Notch)	The handle stays at the specified position even after detouching the hand from the handle.
Spring Return	The handle returns automatically to the origin from specified position. (Limit is set at the point of origin.)
Manual & Spring Return (Hybrid)	Composite operation based on Manual and Spring Return Methods.
Spring Return with Position-Sensing(Click)	In this method, you can feel every position at which the handle is set during your operation.

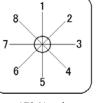
Operational Position Code



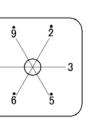
30° Notch



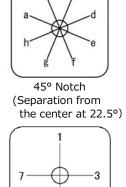
60° Notch



45° Notch



60° Notch (Separation from the center at 30°)



90° Notch

5



2

8

6

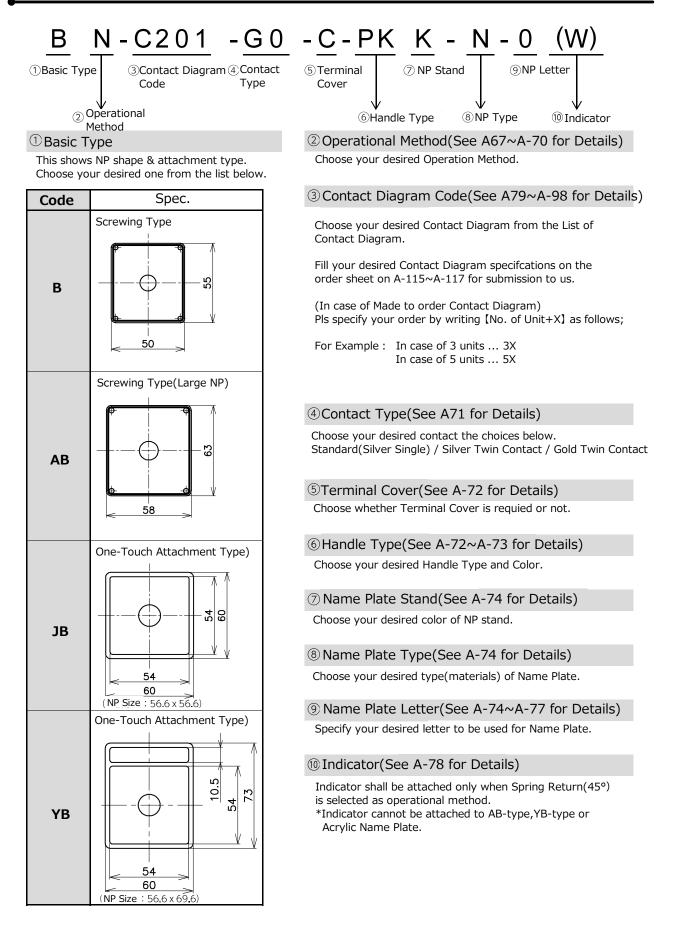
the center at 45°)

Manufacturable Operational Angle

7

 $\label{eq:Remarks: O} \ensuremath{\Rightarrow} \ensuremath{\mathsf{Manufacturable}} \ensuremath{\land} \ensuremath{\Rightarrow} \ensuremath{\mathsf{Consultation}} \ensuremath{\mathsf{needed}} \ensuremath{\times} \ensuremath{\Rightarrow} \ensuremath{\mathsf{Non-Manufacturable}} \ensuremath{\land} \ensuremath{\Rightarrow} \ensuremath{\mathsf{Non-Manufacturable}} \ensuremath{\land} \ensuremath{\Rightarrow} \ensuremath{\mathsf{Non-Manufacturable}} \ensuremath{\land} \ensuremath{\Rightarrow} \ensuremath{\mathsf{Non-Manufacturable}} \ensuremath{\land} \ensuremath{\otimes} \ensuremath{\land} \ensuremath{\otimes} \ensuremath{\land} \ensuremath{\otimes} \ensuremath{\otimes} \ensuremath{\land} \ensuremath{\otimes} \ensuremath{\land} \ensuremath{\otimes} \ensuremath{\otimes} \ensuremath{\land} \ensuremath{\otimes} \ensuremath{\otimes} \ensuremath{\otimes} \ensuremath{\otimes} \ensuremath{\land} \ensuremath{\otimes} \ensuremath{\otimes}$

		Notch Angle					
Operation Method	30°	45°	45° (Separation from the center at 22.5°)	60°	60° (Separation from the center at 30°)	90°	90° (Separation from the center at 45°)
Manual Return (Max. Operational Angle: 360°)	0	0	0	0	0	0	0
Spring Return (Max. Operational Angle:90° on single side)	0	0	×	0	×	\bigtriangleup	0
Manual & Spring Return Hybrid (Max. Operational Angle:90° on single side)	×	0	×	×	×	×	×
Spring Return with Position-Sensing(Click)	0	0	×	×	×	×	×



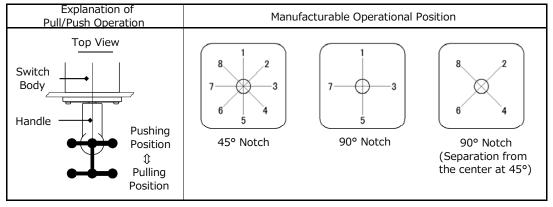
In Case of Rotating Operation Only

Choose the proper code in the list below in case of Rotating the Handle to Left or Right Only.

Code	Ν	R	RX	
Rotating	Manual Return	Spring Return	Spring Return(Click)	
Operation Pattern			* * • • • •	
Code	R2	R8	NR2	NR8
Rotating	Spring Return to 2.	Spring Return to 8.	Manual return from 8 to 1. Spring Return from 2 to 1.	Spring return from 8 to 1. Manual Return from 2 to 1.
Operation Pattern	~	•>		← ← ──□

In Case of Rotating and PUII/Push Operations

Switch Unit with Handle for Pull/Push Operation is manufacturable only in case that its operational angle is 45° or 90°. Pull/Push Operation means that an operator should push or pull the handle for rotating it.



Code of Pull/Push Operation is composed of [Rotating Operation Code]+[Pull/Push Operation Code]+[Pull/Push Position No.].

Со	de		Rotating (Operation
Rotating	Pull/Push	Pull/Push Operation	Pushing Position	Pulling Position
N	SF	Spring Return to	Unrotatable	Rotatable
R	SL	Pushing Position	Rotatable	Unrotatable
	PF 🗌	Margural Datum	Unrotatable	Rotatable
	PL	Manual Return	Rotatable	Unrotatable
	TF	Spring Return to	Rotatable	Unrotatable
	TL	Pulling Position	Unrotatable	Rotatable

Fill in the \Box the proper code of Operational Position for Pull/Push Operation. Mark [0] in case that Pull/Push Operation is needed at every Operational Position. Contact us for details as for the comminations of manufacturable units.

Reference

Example of Commonly Used Pull/Push Operations

Code	NSFO	NSF1	NSF8	NPFO	NPF1	NPF8
Rotating Operation		Manual Return		Manual Return		
Pull/Push Operation	Rotating Operation is Possible at Pulling Posision /Spring Return to Pushing Position			Rotating Operation is Possible at Pulling Posision /Manual Return to Pushing Position		
Pull/Push Position	Every Position	1	2	Every Position	1	2
Operational Plan						

Code	NPLO	NPL1	NPL8
Rotating Operation		Manual Return	
Pull/Push Operation	5 1	eration is Possible at Push turn to Pulling Position	ing Posision
Pull/Push Position	Every Position	1	8
Operational Plan		•	

Code	RSF1	RSL1	RPF1	RPL1	RPL8	
Rotating Operation		Spring Return	-	Spring	Return	
Pull/Push Operation	Rotating Operation is Possible at Pulling Posision /Spring Return to Pushing Position	Rotating Operation is Possible at Pushing Posision /Spring Return to Pushing Position	Rotating Operation is Possible at Pulling Posision /Manual Return to Pushing Position	Rotating Operation is Possible at Pushing Posision /Manual Return to Pulling Position		
Pull/Push Position	1	1	1	1	8	
Operational Plan		↓ ↓ ↓				

Code	NTFO	NTLO	RTF1	RTL1		
Rotating Operation	Manual	Return	Spring	Return		
Pull/Push	Rotating Operation is /Possible at Pushing Posision	Rotating Operation is /Possible at Pulling Posision	Rotating Operation is /Possible at Pushing Posision	Rotating Operation is /Possible at Pulling Posision		
Operation	Spring Return to Pulling Position					
Pull/Push Position	Every	Position	1			
Operational Plan						

Key-Handle Operation(Only for Rotating Operation)

This section explains how to select Key-Handle with an original key.(Only 45° and 90° Operation can be manufactured.)

Key-Handle Code is configured with [Rotating Operation Code + Key's Insertion/Pulling position No.] Fill the Key's Insertion/Pulling Posision No. into \Box .Fill \Box with [0] if you insert/pull the Key at every operational position. Choose the Key No. when you order.



Code	Rotating Operation	Operation Angle	Drawing of manufacturable Notch	Key's Insertion /Pulling Position
NK	Mark Manual Return	45° 90°		At any 1 place
RK1	Spring Return ◀──►	45°	$\begin{array}{c c} 8 & 1 & 2 \\ \hline & & & & \\ \hline & & & & \\ \hline & & & & \\ \hline & & & &$	At 1.
R2K2	Spring Return to 2.	- 90°	8 2	At 2.
R8K8	Spring Return to 8.	50	Ø	At 8.
NR2K	□→→	45°	8	At 1. or 8.
NR8K	← →-□	40		At 1. or 2.

In Case that Key is Inserted into Only One(1) Place:

Applicable Key					
KEY No.	Key's Shape	Remarks			
В9	Convex Shape	Standard			
B8	Concave Shape	Items			
B3					
B5	Convex Shape (Different Pin Position)				
B7		Made			
B1-R	Convex Shape (Only for Clockwise Operation)	to Order			
B1-L	Convex Shape (Only for Unclockwise Operatic	n)			
B2					
B4	Concave Shape (Different Pin Position)				
B6					
B10-R	Concave Shape (Only for Clockwise Operation)				
B10-L	Concave Shape (Only for Unclockwise Operation	n)			

In Case that Key is Inserted into Two(2) Places:

Code	Rotating Operation Mark	Operation Angle	Drawing of manufacturable Notch	Key's Insertion /Pulling Position
NKO	Manual Return	90°	8 2	At Two(2) places (8. & 2.)

Арр	licab	le	Key
-----	-------	----	-----

KEY No.	KEY No. Key's Shape			
B8X	Convex Shape	Made to		
B9X	Concave Shape	Order		

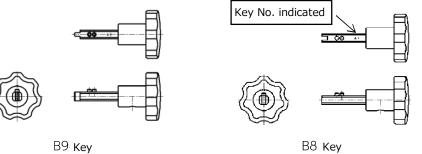
In Case that Key is Inserted into More than Three(3) Places:

Code	Rotating Operation Mark	Operation Angle	Drawing of manufacturable Notch	Key's Insertion /Pulling Positior
NKO	Manual Return	45°		At More than Three(3) places

Applicable Key							
KEY No.	Key's Shape	Remarks					
B2X	Convex Shape	Made					
B3X	Concave Shape	to Order					

Reference

<Key Diagram for Reference>



B9 Key

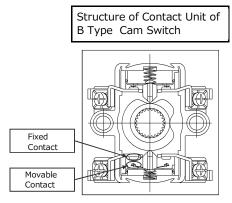
Contact Type

Be sure to specify a proper Integration Unit by referring to the table below, if you choose Silver Twin Contact

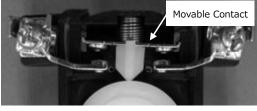
010	or Gold Twin Contact.						
(Code Contact Type		Designation Example of Integration Units of Silver Twin/Gold Twin Contact				
Nothing Marked Silver Contac		Silver Contact (Standard)	- Silver Contact is applied to all the contacts.(Standard)				
		Silver Twin Contact for All Units	V0	Silver Twin Contact is integrated into all the units.			
			V5	Silver Twin Contact is integrated into the 5th unit.			
V		Silver Twin Contact only for Units Designated in	V1~3	Silver Twin Contact is integrated into the 1st~3rd units.			
			V1 · 10	Silver Twin Contact is integrated into the 1st and 10th units.			
	0	Gold Twin Contact for All Units	G0	Gold Twin Contact is integrated into all the units.			
G			G5	Gold Twin Contact is integrated into the 5th unit.			
		Gold Twin Contact only for Units Designated in	G1~3	Gold Twin Contact is integrated into the 1st~3rd units.			
			G1 • 10	Gold Twin Contact is integrated into the 1st and 10th units.			

Reference

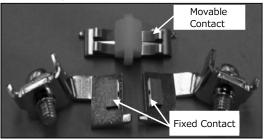
Differences between Single contact and Twin Contact

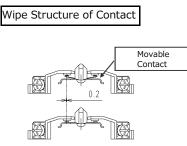


Silver Single Contact (Standard)



Silver Twin/Gold Twin Contact





As illustrated in above, the movable contact slides by about 0.2mm from the start of contacting to the end of the contacting. The material used in the movable contact in Twin Contact is phosphorous bronz. Therefore, the contact has a wiping function to wipe wipe off any oxide-coating or sulfide-coating which happens on the contact surface.

←With the convex-shape of the movable contact, stable contact resistance was realized.



•Higher Contact Reliability (Silver Twin Contact)

We adopted cross bar contact(Bonded contact), not plated contact in order to make its contact reliability higher. This type of contact has been used in railway trains thanks to such heigher reliability.

•Minute Voltage/Current Usage (Gold Twin Contact)

In the field of minute current, coating or sulfide caoting on the contact surface cannot be removed even by use of arc,which may lead to a rise in contact resistance and cause a contacting failure. However, Gold Contact(Cross bar contact is used for its movable contact) is able to control any rise in contact resistance thanks to its materials' property.Unlike plated contact, no pinholes happen. Therefore, very high level of reliability is secured in case of Gold Contact.

Gold Twin Contact has been used in chemical plants, especially in the environment where any coating tends to happen on contacts and in the field of minute current used for sequencer control and so on.

Terminal Cover

Side Terminal Cover is for protecting the terminal unit from workers' fingers and hands. Upper Terminal Cover is for protecting the terminal unit from falling parts. The combined use of Side Cover and Upper Cover is impossible.

Specification	No Terminal Cover	Side Cover(1~6 Units)*	Upper Cover(1~12 Units)
Code	No Code	С	LC
Appearance			

* Side Cover covers from the side of End-Plate to 6th units in case of 7 or more units.

Handle Types

No Handle

Code

NN

Handle (Standard Size)

Handle Shape		Chrysanthemum	Pistol	Oval	Stick
Black		RK	РК	VK	SK
Code	Red	RR	PR	VR	SR
	Green	RM	PM	VM	SM
Арреа	rance	\$41 \$	6 87 13	28	

Handle Shape		Arrow	Boat
Black Code Red		ΥK	FK
			FR
	Green		FM
Appearance		10 ⁻²⁵ 16.5	EE 25

Handle Shape		Large Chrysanthemum	Large Pistol	Large Oval	Large Stick
Black		ARK	APK	AVK	ASK
Code	Red	ARR	APR	AVR	ASR
	Green	ARM	APM	AVM	ASM
Apppearance		φ ₂₀	58.5 58.5 16	47 34 34	55 26 55 58.5

Handle (Large Size)

Special Handle

Handle	Shape	Ball
	Black	GK
Code	Red	
	Green	
Аррре	arance	81 92 025

Color	Specification			
Black	Color close to N1.5			
Red	Color close to 7.5R4.5/14			
Green	Color close to 7.5BG3/3.5			

Name Plate Stand (Escutcheon)

B-Type,AB-Type,YB-Type

Code	Specifications			
N	No Name Plate Stand			
К	Black(Color Close to N1.5)			
А	Gray Blue(Color Close to 7.5BG4/1.5)※			

JB-Type

- 71	
Code	Specifications
К	Black(Color Close to N1.5)
K(S10)	Black (for1.0mm Acrylic Name Plate)

%Gray Blue Color is not available in case that Basic Type is JB or YB-Type.

Name Plate Type

Code	Specifications / Descriptions	Thickness	(mm)
Ν	Standard Aluminium NP(Screen Printing+Baking Clear Coating)	0.5	
S	Stainless Name Plate(Delustering Polish)	0.5	
А	Acrylic Name Plate(Backside's Inscription Letter Color:Black) ※	1.0	
			4

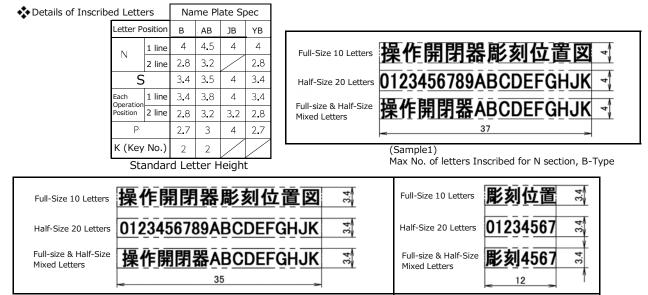
Name Plate Letters

Code	Specifications	Remarks
Nothing Filled	No Name Plate	No Name Plate in case of No Mark.
0	Blank	
Х	Inscriptions of Customized Letters	See pages A-75~A-76 for the inscription position before specifying the position and letters of inscription.
	Letter-Printed NP	See pages A-77 to checkthe list of Printed Name Plates and choose your desired Name Plate Code.(1~3 digits)

Reference

Inscription Letters(Characters) Specification

	Specifications					
Language	Full-size Japanese(Kanji,Hiragana,Katakana) and Half-size English Letters & Figures					
Font	Roundish Gothic Type					
Letter Width	Depends on the	number of Inscribed Letters				
No. of Letters Inscribable	N•S Up to 10 Full-Size Letters/20 Half-Size Letters of Standard letter Height					
(per line)	P•Each Operation Position	Up to 4 Full-Size Letters / 8 Half-Size Letters of Standard letter Height.				



⁽Sample2)

Max No. of letters Inscribed for S section, B-Type

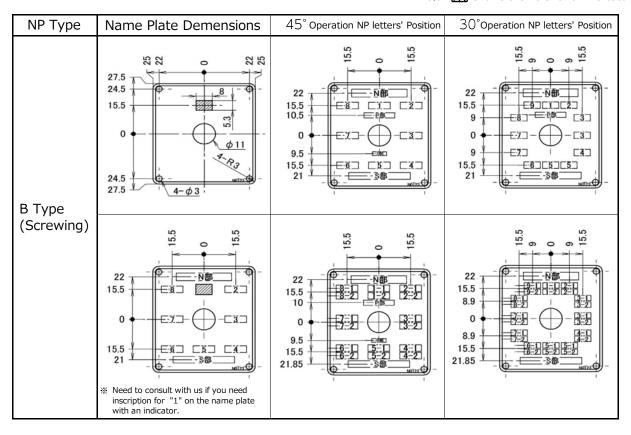
(Sample3) Max No. of letters Inscribed for Each Operaion Position, B-Type

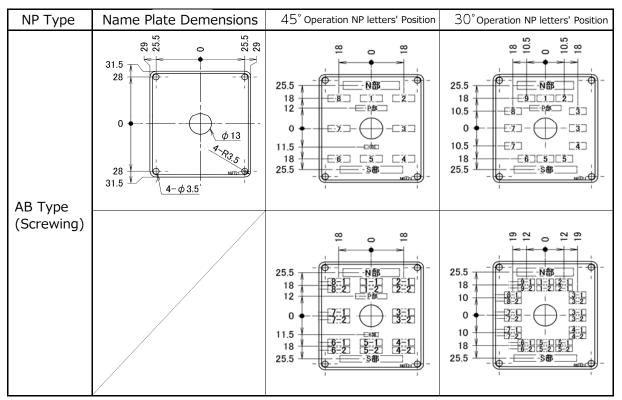
Inscribing Position

When the 1st line inscription and the 2nd line inscription coexist, the 1st line inscription should be done on the 1st line, and the 2nd line inscription on the second line.

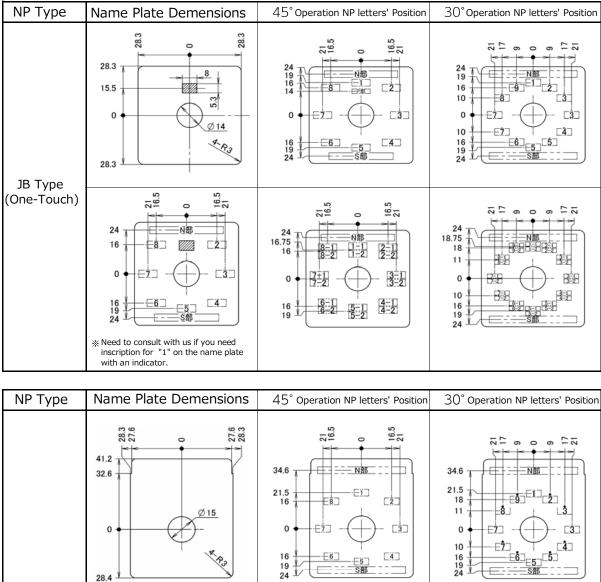
In case of Key Handle, the shaft hole diameter in the center of the name plate shall be Φ 15.

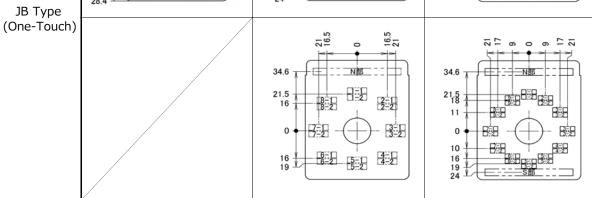
% \swarrow shows the hole for an indicator.





Parts code may be printed in the right lower section of the aluminium name plate.





Parts code may be printed in the right lower section of the aluminium name plate.

Printed Name Plate

Letters Pre-printed Name Plate is available only when Basic Model is A-Type, AB-Type or JB-Type. (Except for Key-Handle type.)

Code	N	6	7	8	1	2	3	4	5	S	B-Type	АВ-Туре	ЈВ-Туре	Code
1	交流電流計		切	1	2	3	切				0	0	0	1
2	交流電流計		切	R	S	Т	切				0	0	0	2
4	交流電流計		切	R	S	Т	Ν				0	×	0	4
7	交流電圧計		切	1-2	2 - 3	3-1	切				0	0	0	7
8	交流電圧計		切	R-S	S-T	T-R	切				0	\circ	0	8
14	交流しゃ断器			切		入					0	0	0	14
16	電磁接触器			切		入					0	0	0	16
19				手動		自動					0	0	0	19
21				NO.1		NO.2					0	×	0	21
22				切		入					0	0	0	22
31	交流電流計		切	R	Ν	Т	切				0	0	0	31
32	交流電圧計		切	R-N	N - T	T - R	切				0	\circ	0	32
37				手動	切	自動					0	×	0	37
43				停止		運転					0	×	0	43
50				停止		起動					0	×	0	50
86				現場		中央					0	×	0	86
93				OFF		ON					0	×	0	93
107				閉		開					0	×	0	107
108				単独		連動					0	×	0	108
128				手動	断	自動					0	×	0	128
152	VOLTMETER		0	R - S	S - T	T-R	0				0	×	0	152
154	AMMETER		Т		0		R		S		0	×	0	154
155	AMMETER		0	R	S	Т	Ν				0	×	0	155
156	VOLTMETER	T-R	S-T	R-S	0	R-N	S-N	T-N			0	×	0	156
158	AMMETER		0	R	S	Т	0				0	×	0	158
160	交流電流計		切	R	S	Т	切				0	×	0	160
162				日盤		新盤				切替開閉器	×	0	×	162
163	遮断器			切		入				引いて操作	0	×	0	163
164	開閉器			切		入				引いて操作	0	×	0	164
165				旧盤		新盤				操作開閉器	0	×	0	165
200	断路器			切		入					×	×	0	200
201	交流遮断器			切		入					×	×	0	201
202	操作場所切換器			直接		遠方					×	×	0	202
203	操作場所切換器			現場		中央					×	×	0	203
204	受電回線選択			1号線		2号線					×	×	0	204
205	受電回線選択			2号線		1号線					×	×	0	205
206	ループ切換			除外		使用					×	×	0	206
207	タップ切換器			手動		自動					×	×	0	207
208	LRTタップ			降圧		昇圧					×	×	0	208
209	電圧計切替器			210V		105V					×	×	0	209
210	交流電圧計		切	1-N	N-2	2-1	切				×	×	0	210
211	交流電流計		切	1	Ν	2	切				×	×	0	211

[Remarks] O : Printed NP is available × : Printed NP is Not available [Choose N-X(to be inscribed)]

Printed Name Plate with Indicator hole.

Code	Ν	6	7	8	1	2	3	4	5	S	B-Type	АВ-Туре	ЈВ-Туре	Code
14	交流しゃ断器			切		入					0	×	×	14
16	電磁接触器			切		入					0	×	×	16
22				切		入					0	×	×	22
93				OFF		ON					0	×	×	93

Indicator

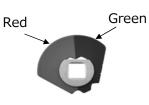
Indicator can be additionally mounted only when Operation Method is Spring-Return-Type (Operation Angle45°).Indicator cannot be mounted in case that the basic type is AB-Type and YB-Type, and in case that Acrylic Name Plate is used.

*Special name plate designed for indicator is used in case that an indicator is additionally mounted.

Code	Indicator				
Nothing Filled	W/O Indicator				
(VV)	W/ Indicator				



Indicator-mounted NP



List of Major Contact Diagrams

Applicable Types : B-Type, WB-Type, WBO-Type, TB1S-Type (TB1-Type), EB-Type, LB-Type, and MSB-Type.

See and carefully check the following table for choosing a proper Contact Diagram. The number of the units, which can be manufactured, depends on the type and operational specifications you need.

Maximun	n Numbei	r of the U	nit you ca	n Choose	e per Type	e.	
			Operatio	nal Specif	ication		
Туре	Rotating	Manual Operation	Spring Return	Manual Operation	Spring Return	Manual Operation	Spring Return
	Pull/Push			Manual C	Operation	Spring	Return
E	3	10	6	10	6	10	6
W	'B	10	6				
WE	30	3	3				
TB1S	(TB1)	6	5				
EB w/Sig	gnal Light	2	2				2
EB w/o Si	gnal Light	3	3				3
LB w/Sig	nal Light	2	2	2	2	2	2
LB w/o Si	gnal Light	3	3	3	3	3	3
MSB w/Sig	gnal Light	5	5	5	5	5	5

5

First unit

Second unit

5

5

5

5

Remarks

MSB w/o Signal Light

Contact's Operation Types and How to Indicate them

12 (

22

24

14 o

5

Operation is indicated from the handle of Operation Switch.

Operation Position No. >> (8) (1) (2) Handle side

o 11

° 13

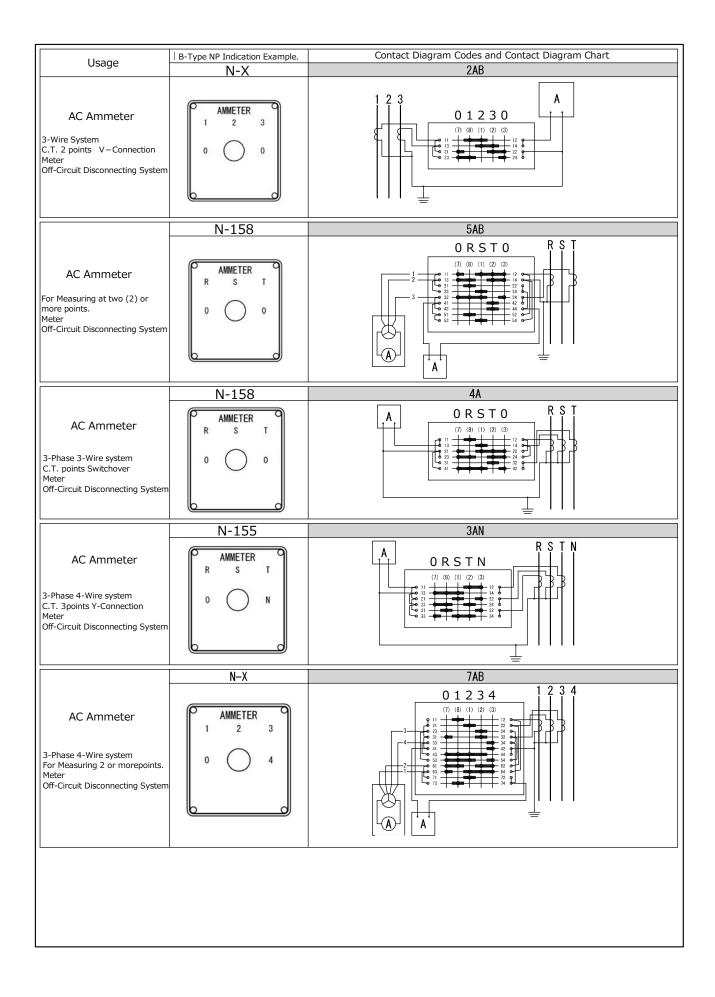
° 21

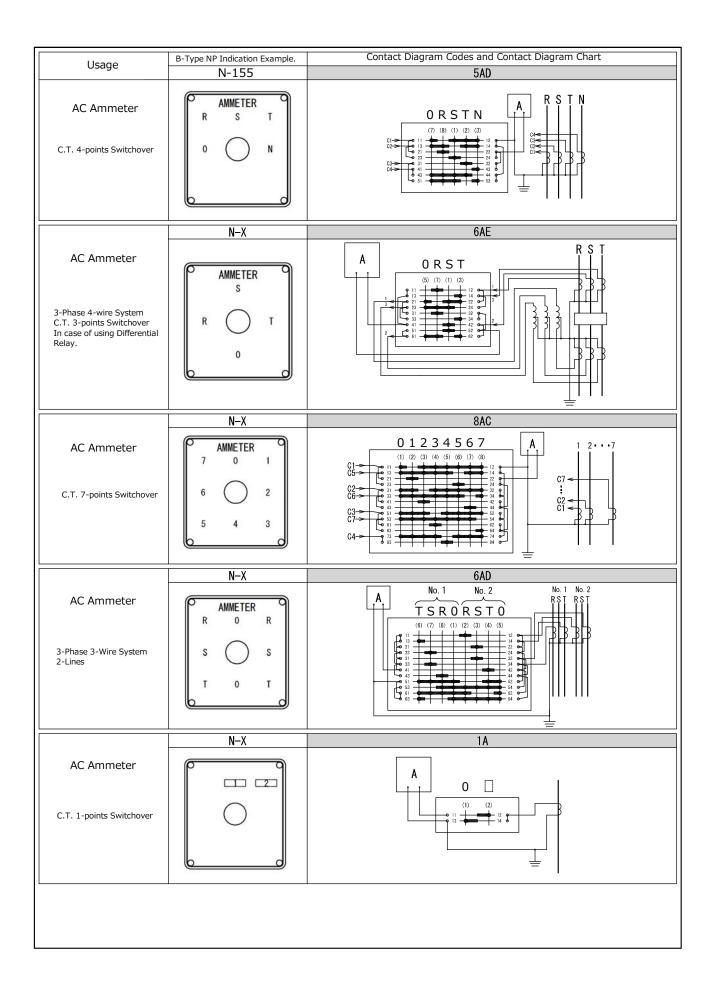
23

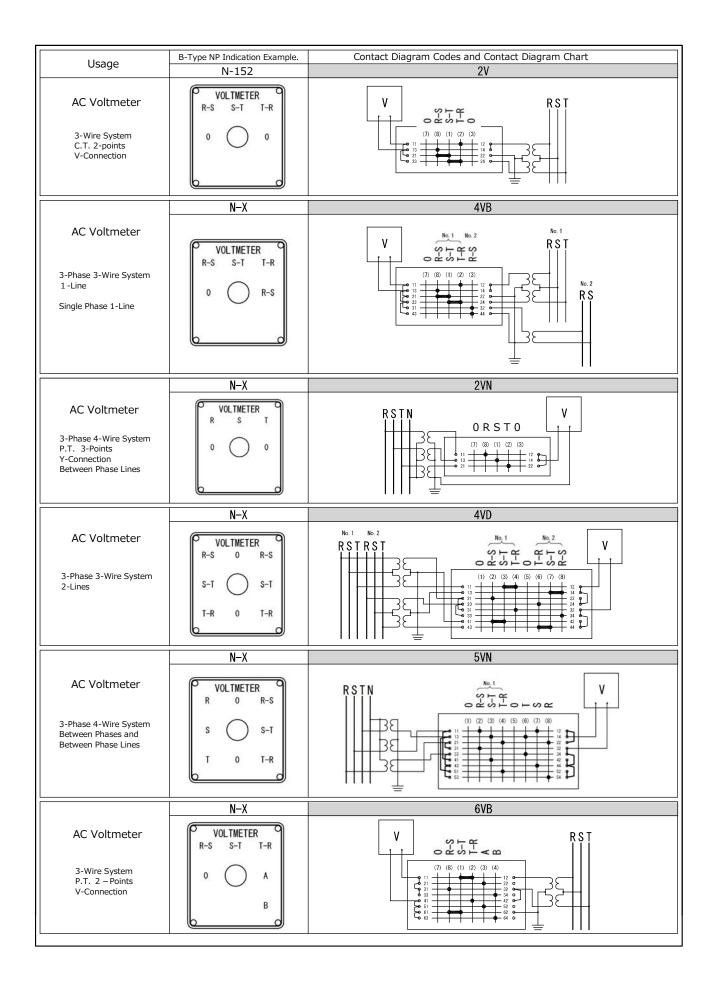
Terminal No.

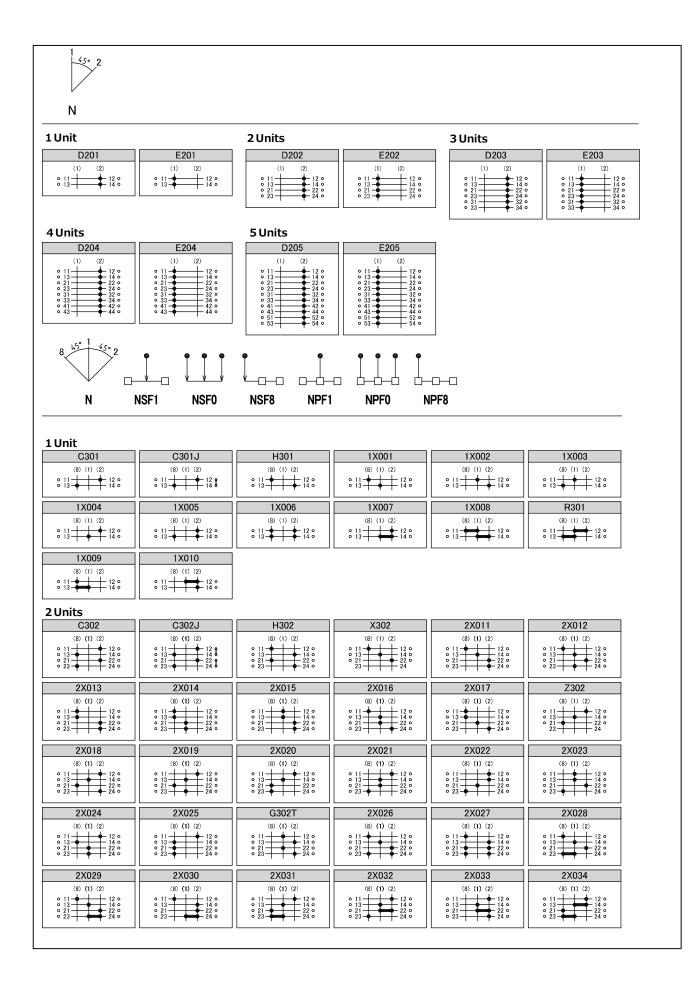
*Standard Terminal Numbers go like this : 11-12, 13-14, 21-22, 23-24···

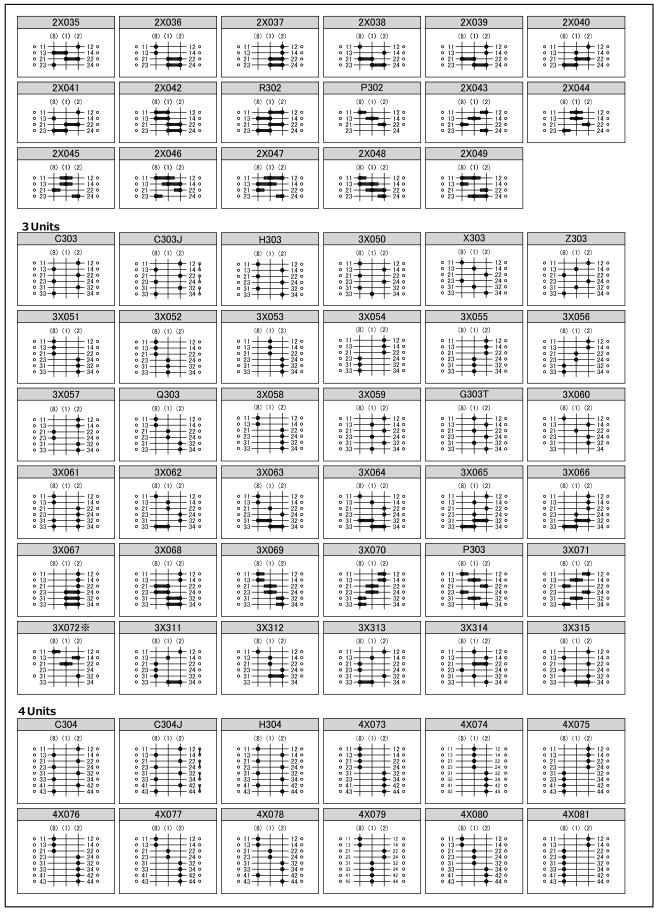
Contact's OperationType	How to Indicate	Details on Operation
Single Contact	(8) (1) (2) • 11 + - + + + + + + + + + + + + + + + +	The contact between the terminals turn ON at the designated positions($ullet$).
Continuous Contact	(8) (1) (2) • 11	Contacts on the thick horizontal line turn ON continuously.
Lap Contact (For 45°/90° Operations only)	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Two or more contacts. One of the contacts turns OFF at the halfway of a notch while other(s) turns ON. Lapping points are connected with a dotted line.
Residual Contact (For Spring-Return System•For 45° Operation only)	$(8) (1) (2) \circ 11 + + + + + + + + + + + + + + + + + +$	Contact turns ON at a O-marked position. Even when an operator returns the handle to the original position, contact stays ON. Then, when the operator moves the handle in an opposite direction, contact turns OFF and returns to the original status. (8) (1) (2) 0 11 12 0 12 0 14 0
Pull/Push Contact	(8) (1) (2) o 11 o 13 (8) (1) (2) 12 o 14 o	Contact turns ON or OFF by pulling or pushing. Contact doesn't ON or OFF by rotating. means contact turns OFF at pushing position, and turns ON at pulling position. means POC turns ON at pushing position, and turns OFF at pulling position.



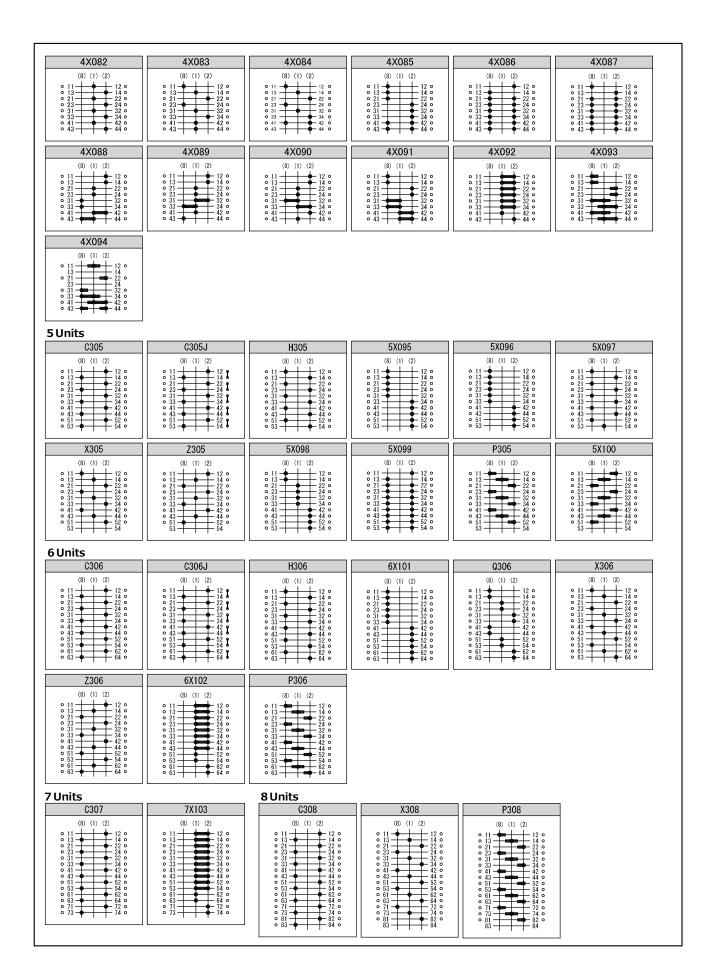


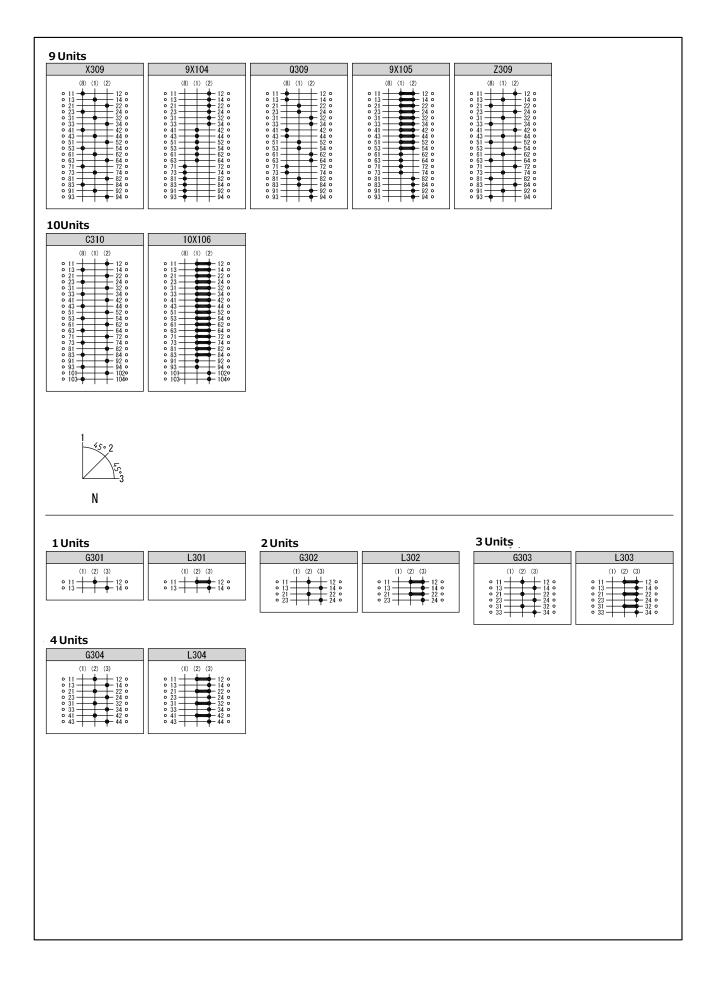


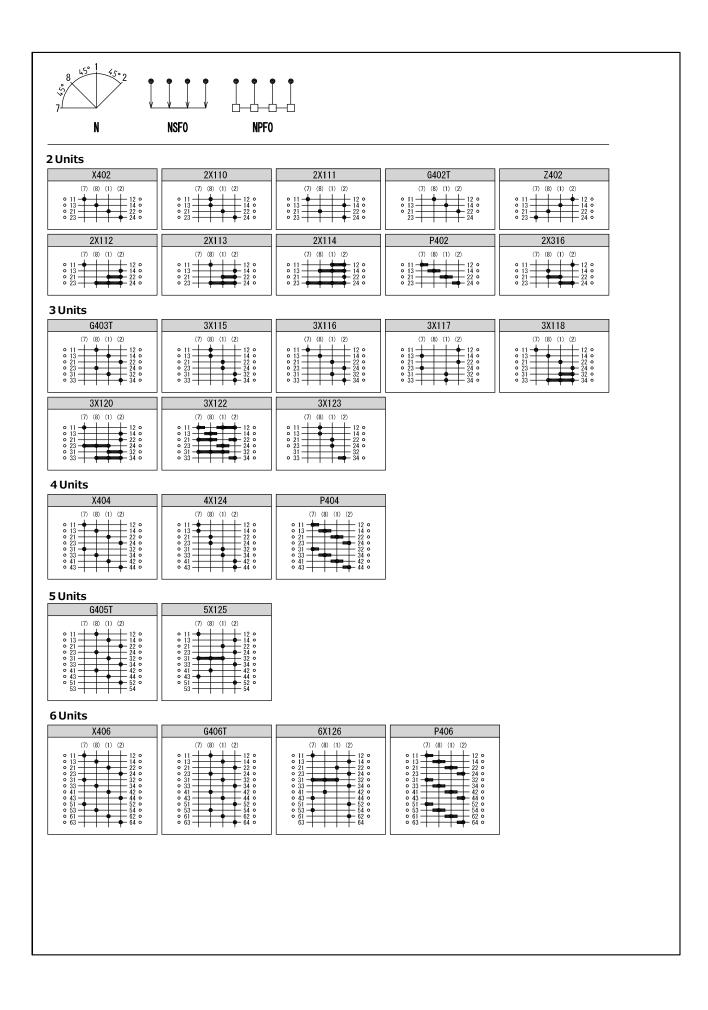


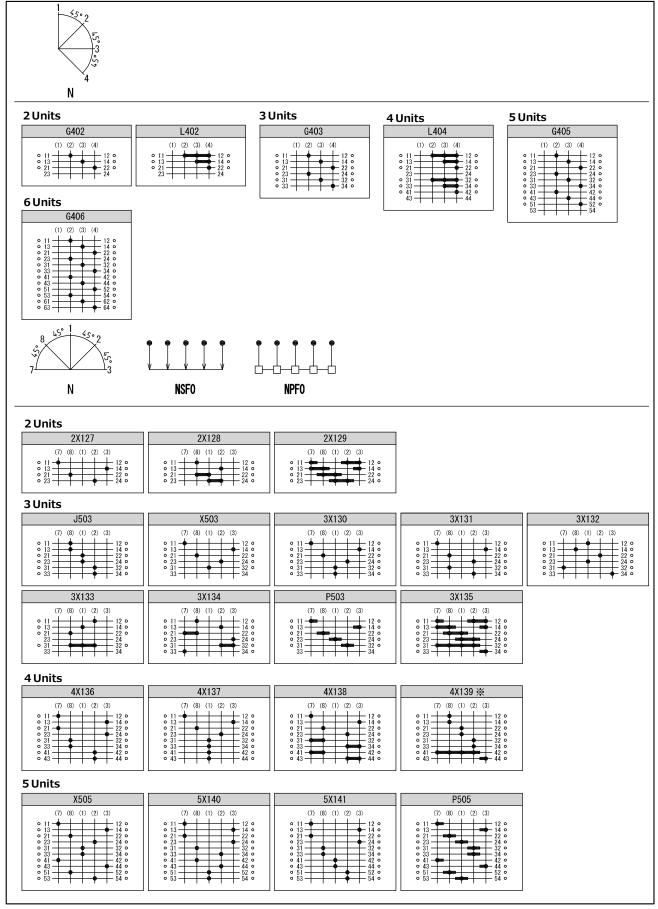


Single contact and Lap contact of "3X072" may cause a lapping momentarily. See Page A-100 for more information about Momentary Lap.

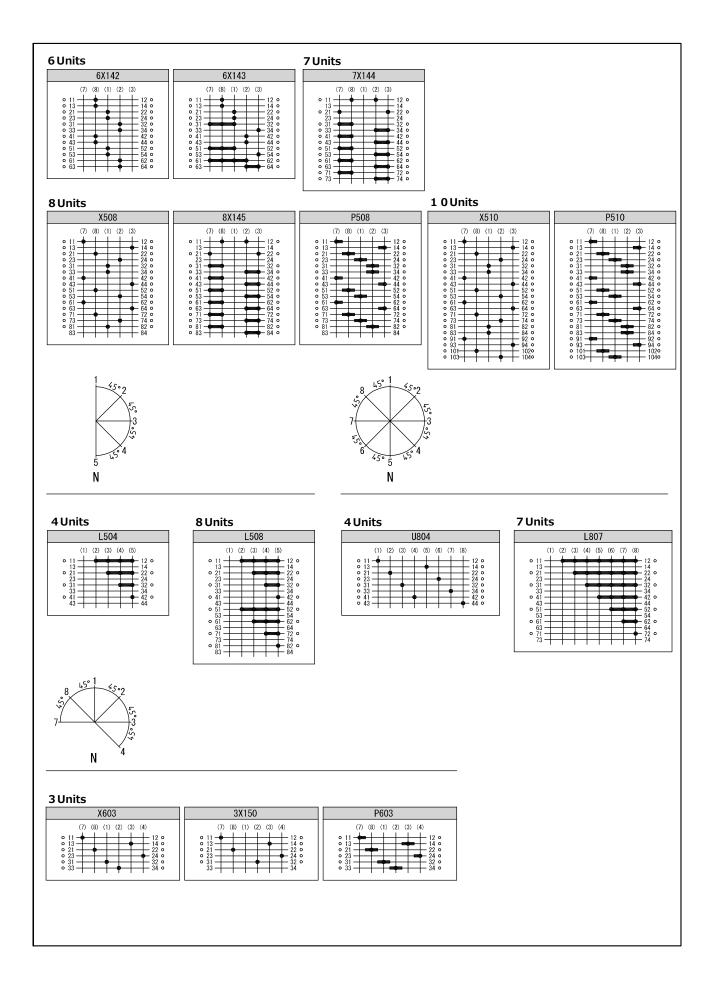


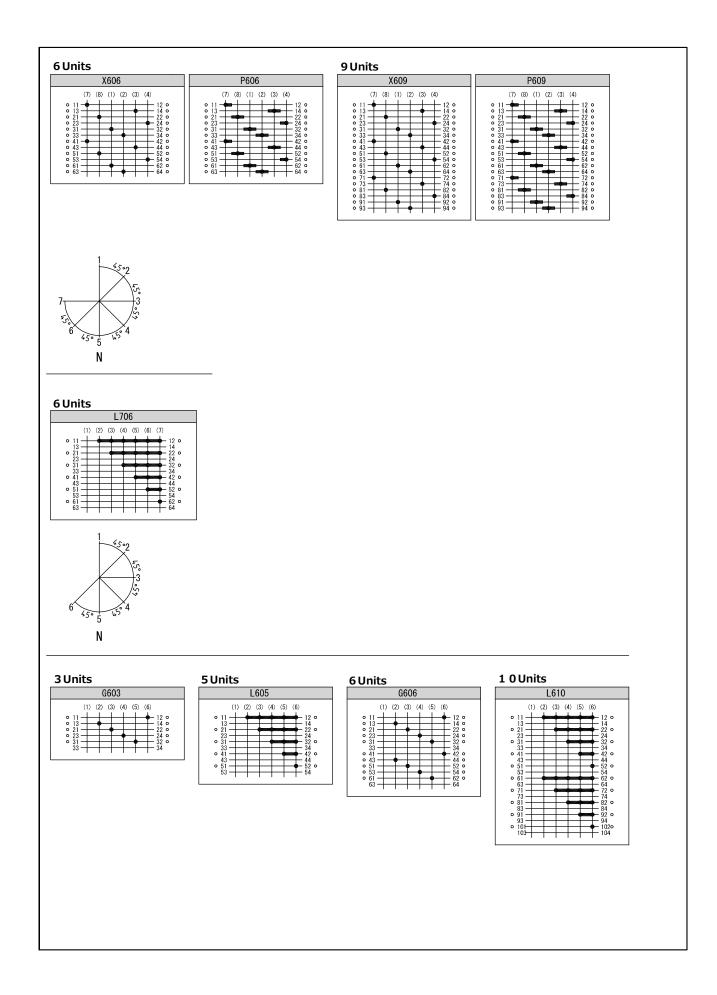


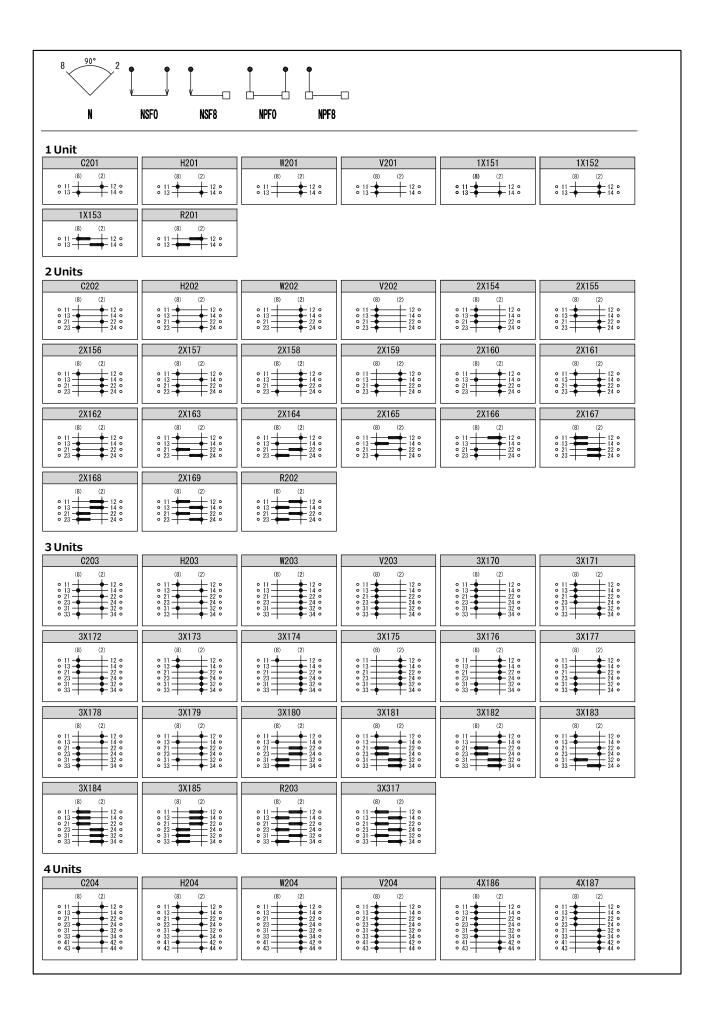


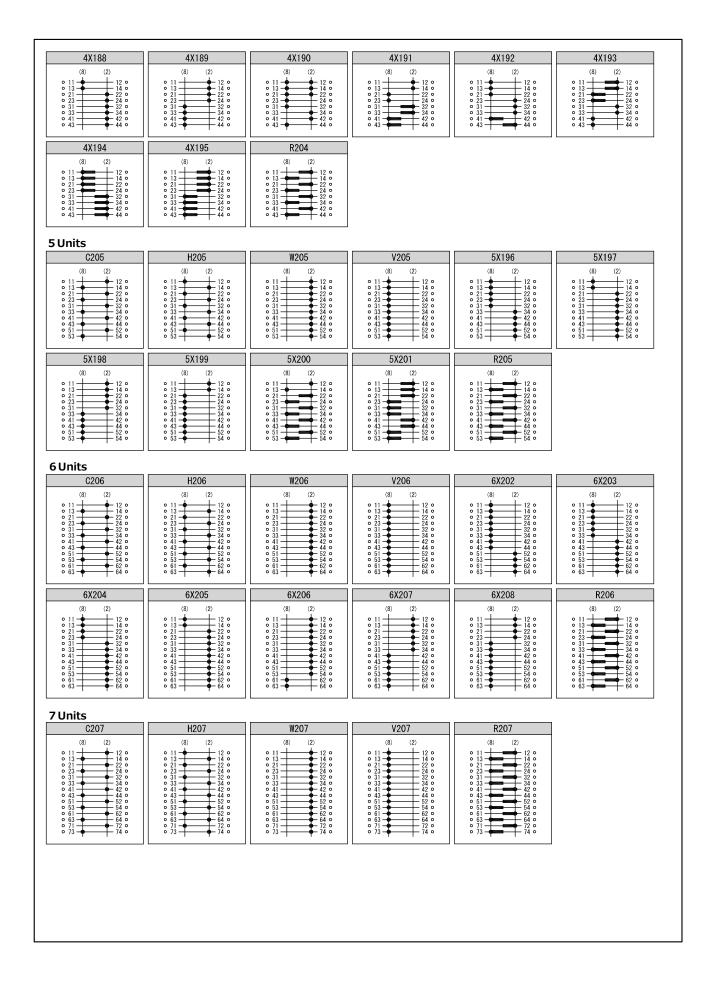


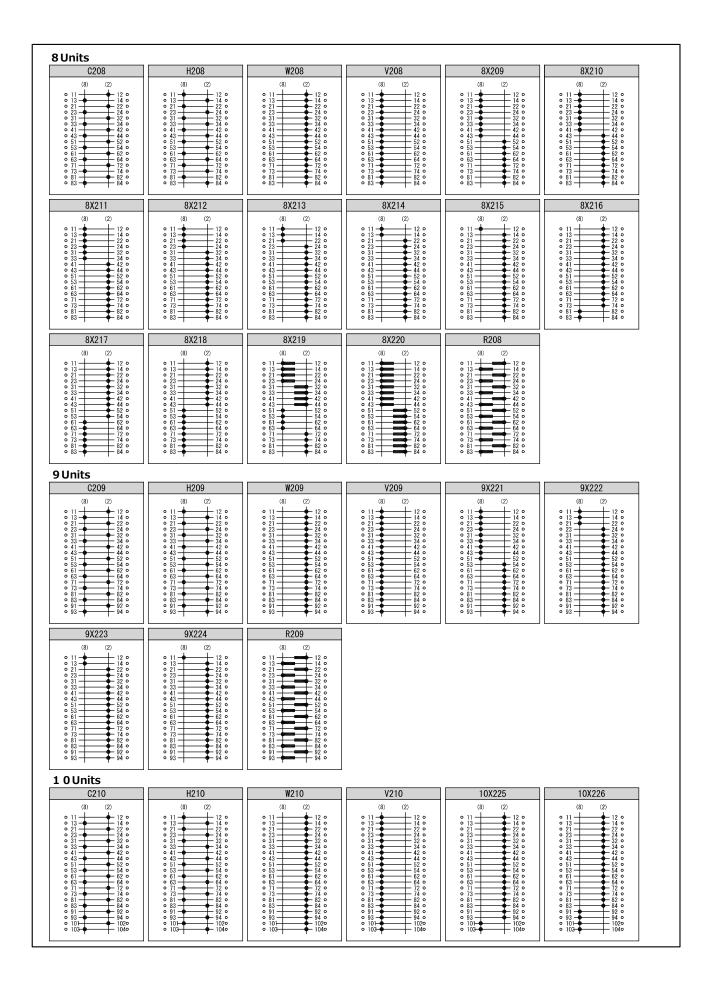
* Single contact and Lap contact of "4X139" may cause a lapping momentarily. See Page A-100 for more information about Momentary Lap.

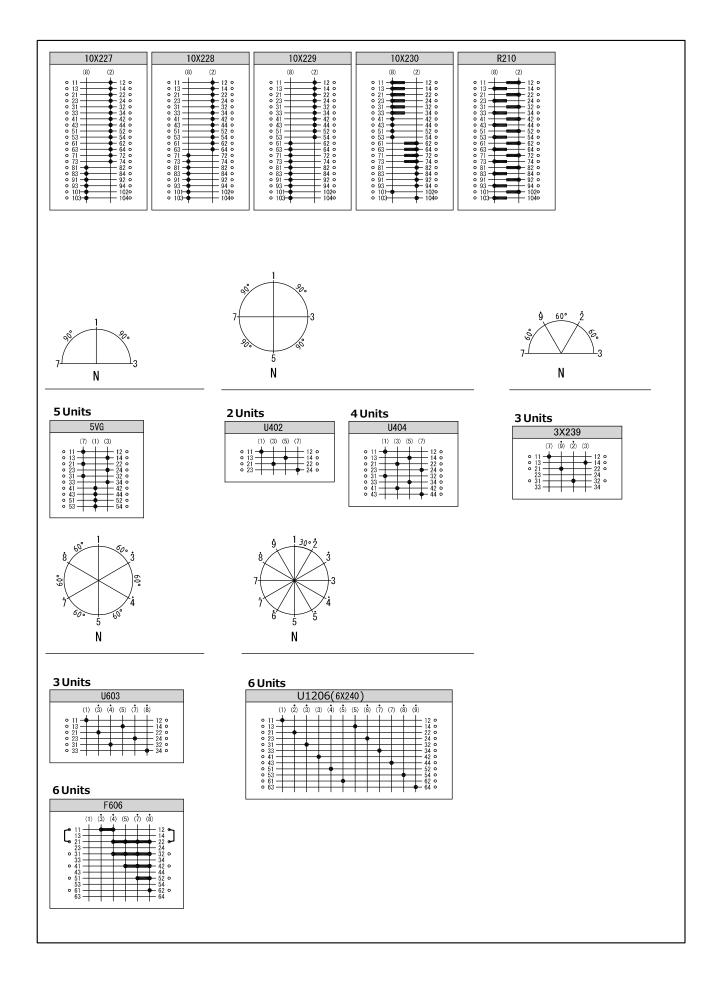


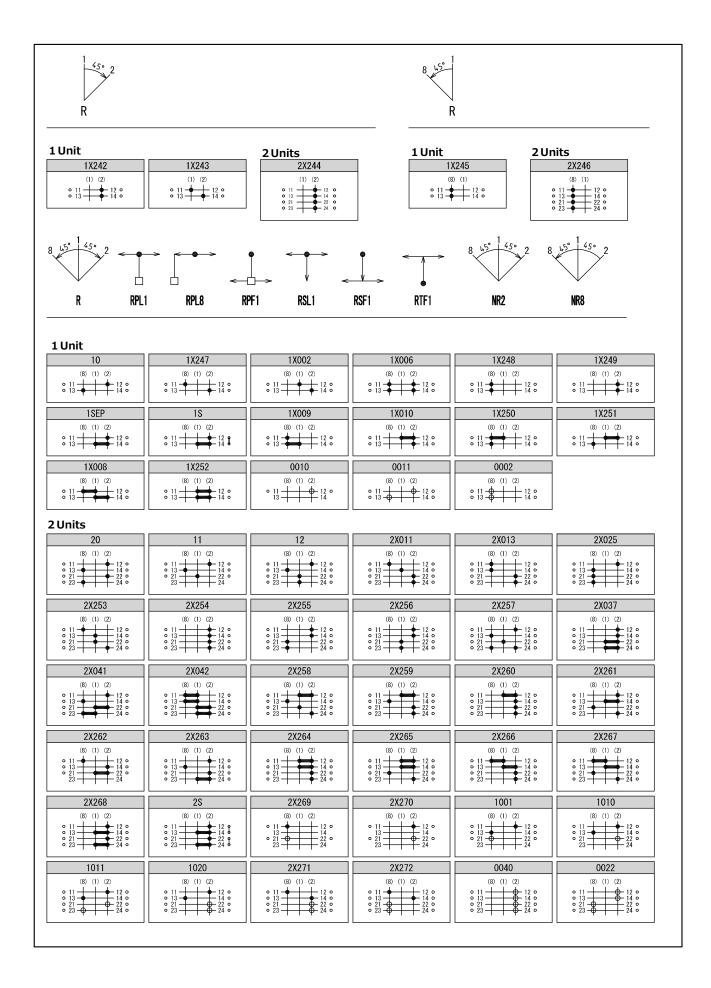


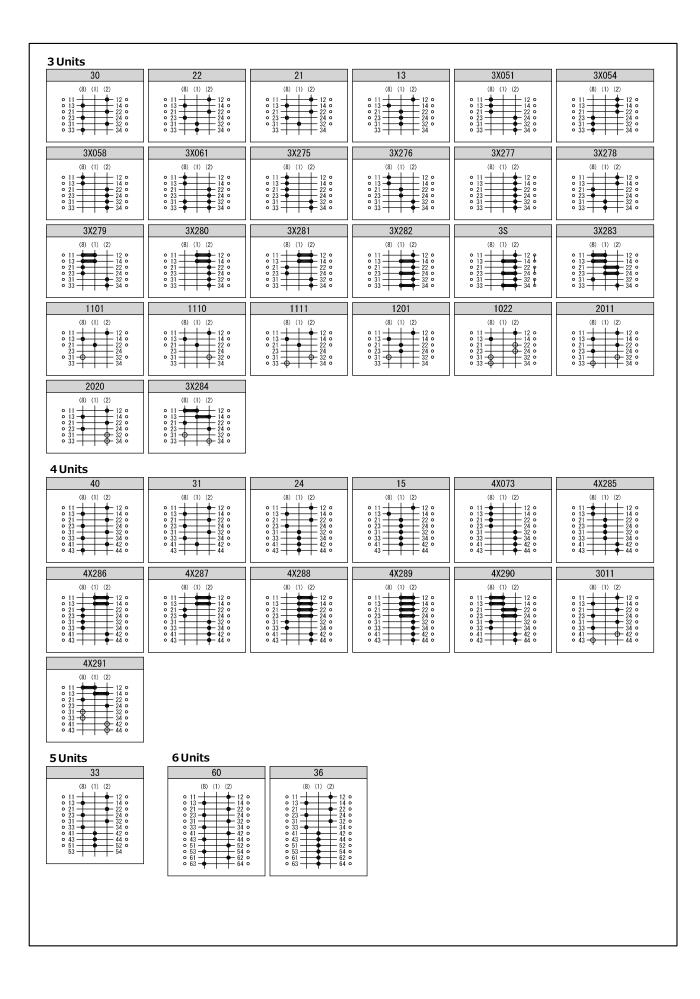






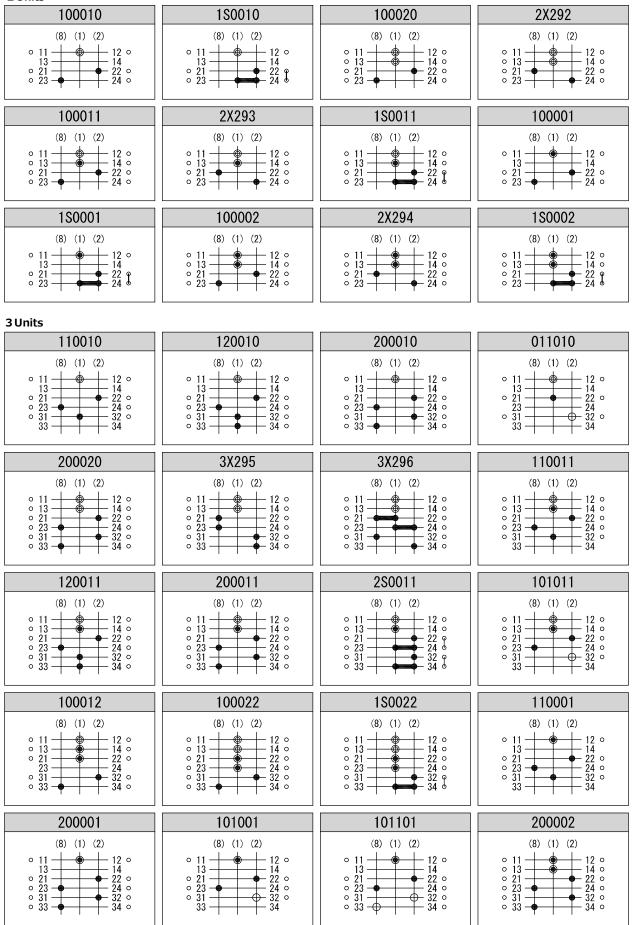




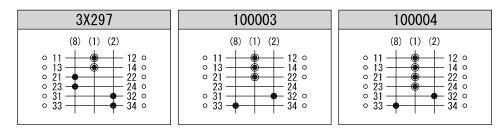


[With PII/Push Contact] Below listed contact diagram's Pull/Push posision is 1.

2 Units



[With PII/Push Contact] Below listed contact diagram's Pull/Push posision is 1.



4 Units

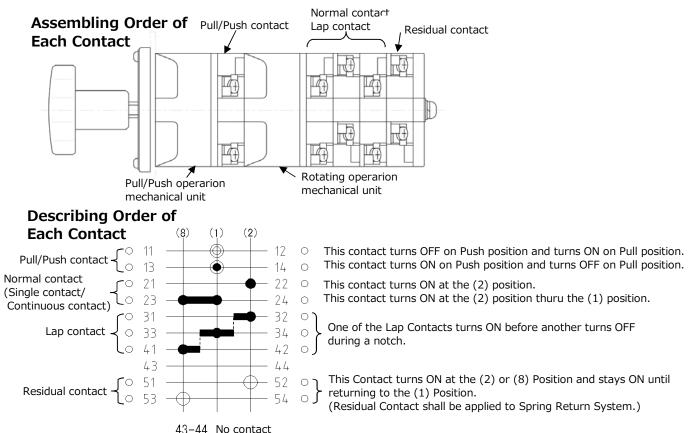
300011	3\$0011	200012	200021
$(8) (1) (2) \circ 11 $	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 23 \circ 33 \circ 41 \circ 43 (8) (1) (2) 12 22 22 32 44 0 0 0 0 0 0 0 0 0 0$	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 22 \circ 23 \circ 31 \circ 33 \circ 41 \circ 41 \circ 43 (8) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (1) (2) (9) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2$	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 22 \circ 23 \circ 31 \circ 33 \circ 41 \circ 41 \circ 43 (8) (1) (2) (9) (1) (2) (12) (2) (14) (2) (22) (22) (22) (23) (22) (22) (22) (22) (22) (22) (22) $
200022	4X298	2\$0022	101022
$(8) (1) (2) \circ 11 $	$(8) (1) (2) \\ \circ 11 $	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 22 \circ \circ 23 \circ 33 \circ 41 \circ 41 \circ 43 (8) (1) (2) 12 \circ 22 \circ 22 \circ 24 \circ 32 \circ 34 \circ 44 \circ 44 \circ (9) (1) (2) (9) (1) (2) (9) (1) (2) (1) (2) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1$	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 22 \circ \circ 23 \circ 31 \circ 33 \circ 41 • 44 • 41 • 44 • 44 • 50 $
100033	100042	220002	200003
$(8) (1) (2) \circ 11 + 12 \circ \circ 13 + 14 \circ \circ 21 + 22 \circ \circ 23 + 24 \circ \circ 31 + 32 \circ \circ 33 + 34 \circ \circ 41 + 44 \circ \\ (1) (2) + 12 \circ (2) (2) + 12 \circ (2) (2) + 12 \circ \\ (2) (2) + 12 \circ \\ (2) +$	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 23 \circ 33 \circ 33 \circ 41 \circ 43 (8) (1) (2) 12 22 22 22 32 44 44 (9) (1) (2) (12) $	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 23 \circ 33 \circ 41 \circ 41 \circ 43 (8) (1) (2) 12 \circ 22 \circ 22 \circ 24 \circ 34 \circ 44 \circ (9) (1) (2) (1) (2) (1) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2$	$(8) (1) (2) \circ 11 $

5 Units

300022	201122	200033	400001
$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 21 \circ 22 \circ 23 \circ 31 \circ 41 \circ 41 \circ 51 \circ 53 (8) (1) (2) 12 22 22 22 34 44 44 52 52 54 (1) (2) $	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 22 \circ \circ 23 \circ 31 \circ 31 \circ 22 \circ \circ 33 \circ 34 \circ \circ 41 \circ 51 \circ 53 (1) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2) $	$(8) (1) (2) \circ 11 \circ 13 \circ 21 \circ 22 \circ 23 \circ 31 \circ 32 \circ 33 \circ 41 \circ 51 \circ 53 (8) (1) (2) 12 22 22 32 34 52 54 o (1) (1) (2) (1) (2) (1) (2) (1) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2) (2) $	$(8) (1) (2) \circ 11 \circ 12 \circ 14 \circ 21 \circ 22 \circ 23 \circ 24 \circ 31 \circ 32 \circ 33 \circ 34 \circ 34 \circ 34 \circ 34 \circ 34 \circ 34$

Order Method of Customized Contact Diagram

Contact Diagram Configuration is composed, as below-illustrated, in the order of Pull/Push Contact,Normal Contact (Single Contact/Continuous Contact), Lap Contact and Residual Contact from the Handle.Therefore, please be sure to write down in the order of Pull/Push Contact, Normal Contact(Single Contact/Continuous Contact),Lap Contact and Residual Contact from the upside when you draw the Contact Diagram.



Instructions & Precautions on Ordering Customied Contact Diagram

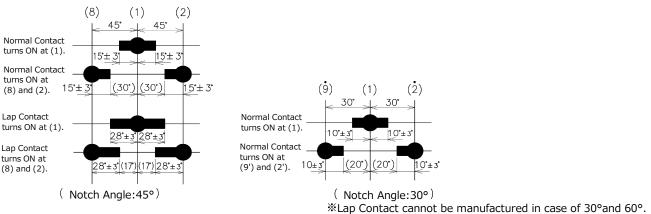
Principles on Unit Combinations

① Single contact and Continuous contact may be combined in same unit Each of other types of contacts (Pull/Push, Residual and Lap Contacts) cannot be combined with any of the rest (other types of contacts) in the same unit. (This is because one (1) cam is used per unit. See Cam List on Pages A-101~103 as for the Contact Combinations Manufacturable.) (7) (8) (1) (2) (3) Ö 11 12 Ö This unit cannot be manufactured because Normal Contact and Lap Contact 0 0 13 14 Г are combined in the same unit. 22 0 0 21 0 23 -24 0 ② One (1) Unit Comprises of Contact with two (2) circuits. Because the cam(cam's shape) is positioned at the angle of 180° of a couple of contacts, your requested contact diagram may not be manufactured in one (1) unit. (Especially in case of five (5) notches : 180° or more, two (2) unit shall be configured as shown below.) (7) (8) (1) (2) (3)(7) (8) (1) (2) (3) 11 12 0 The two (2) units are made. 13-14 and 23-24 0 11 14 0 shall be defined as No Contact and they are 0 21 - 22 0 22 0 not used. - 74 Your requested Contact Diagram Manufacturable Contact Diagram The Contact turns ON

As shown in the left figure, the Cam rotates at 180° , the contact on the opposite side turns ON.

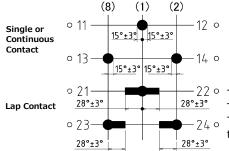
Operating Angle and Operating Leeway Angle

As for Operating Angle and Operating Leeway Angle of Normal Contact (Single/Continuous Contacts), and Lap Contact, such angles are set as follows for controlling.



Precautions on Momentary Lap

As for Single Contact, Continuous Contact and Lap Contact, leeway (allowance) angle of ±3° is set for their respective operation angles. Therefore, in case of the following Contact Diagram in which Single Contact (or Continuous Contact) and Lap Contact coincide, such Contacts may cause a lapping momentarily.



The Max Operating Angle of 11-12 Single or Continuous Contact : $15^{\circ} + 3^{\circ} = 18^{\circ}$. The Max Operating Angle of 23-24 Lap Contact : 28°+ 3° = 31° Thus, their Max Operating Angle to Operating Angle 45° shall be 18°+ 31° = 49°, this may lead to a momentary lapping.

 22° The Max Operating Angle of 13-14 Single or Continuous Contact : $15^{\circ} + 3^{\circ} = 18^{\circ}$. The Max Operating Angle of 21-22 Lap Contact : 28° + 3° = 31° Thus, their Max Operating Angle to Operating Angle o45° shall be 18°+ 31°=49°, this may lead to a momentary lapping.

Max.Number of Units & Max Number of Contacts

In cese of General Type

Operational Mathods	Rotating	Manual Return	Spring Return /Complicated Type (※)	Manual Return	Spring Return /Complicated Type (※)	Manual Return	Spring Return /Complicated Type (※)	Click Type
	Pull/Push	-	-	Manual Return	Manual Return	Spring Return	Spring Return	-
Max. No. of l	Jnits	20	12	16	12	16	12	3
Max. No. of Sim Open Contact	nultaneous	16	6	14	6	14	6	3
Max. No. of I	Lap Contacts	10	3	8	3	8	2	2
Max. No. of Res	idual Contacts		6		6		6	
Max. No. of Pull/Push Contacts				6	6	6	6	
Max. No. of Simultaneous Open Pull/Push Contact				6	6	4	4	

In cese of Key Handle Type

Operational Mathods	Rotating	Manual Return	Spring Return /Complicated Type (※)
Max. No. of l		16	12
Max. No. of Sim Open Contact	ultaneous	14	6
Max. No. of L	ap Contacts	8	3
Max. No. of Res	idual Contacts		6

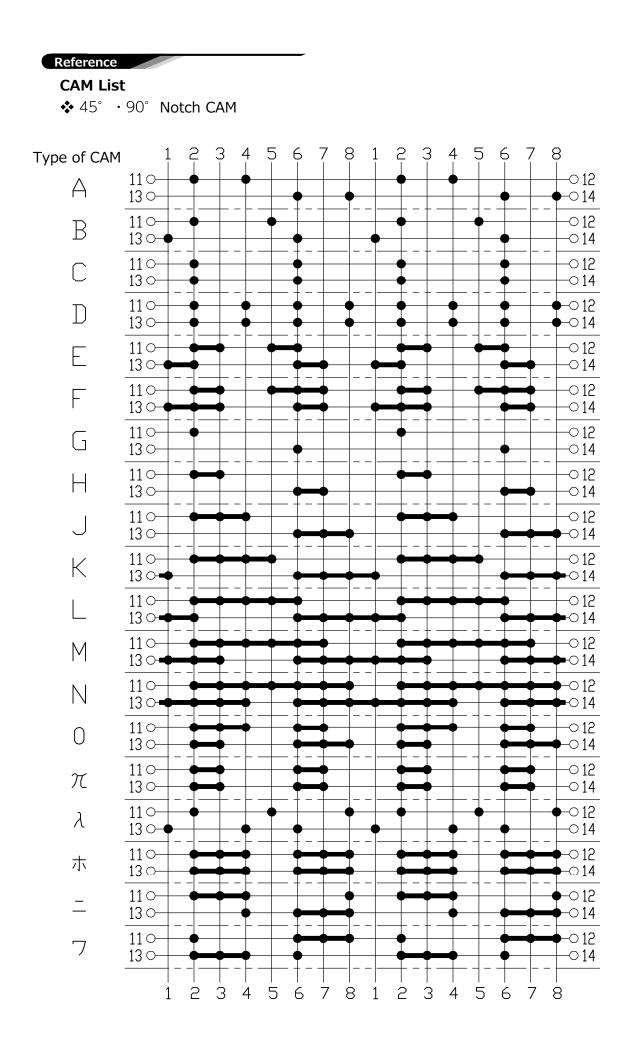
(*) Contact us about the manufacturing of [90°Spring-Return-Type Operation System.]

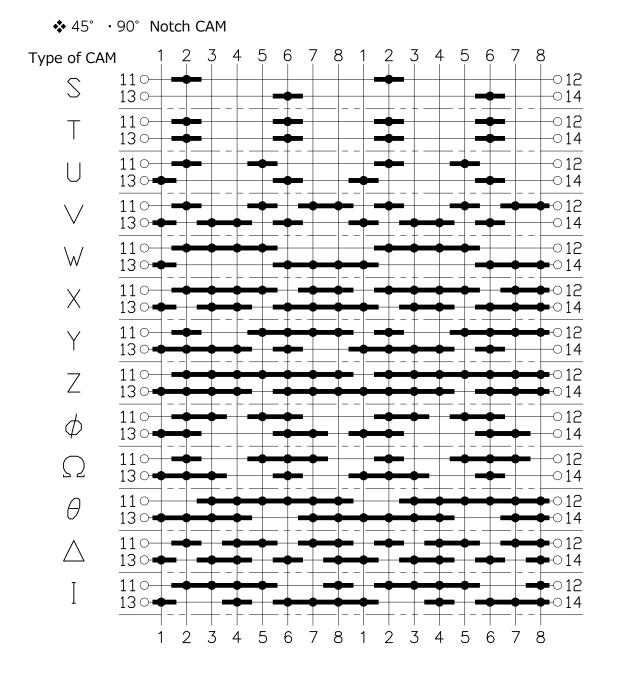
Maximum Number of Simultaneously Open Contacts means that the number of contacts, which stay ON at each position and also which are shifting from ON-status to OFF-status in case of rotating operation, is most in number. This Maximum Number of Simultaneous Open Contacts means the maximum number of such type of contact. However, the number of Simultaneously Open Contacts manufacturable in case of Spring-Return means the maximum number of such type of contact in the process of returning to the central position from the left or right position.

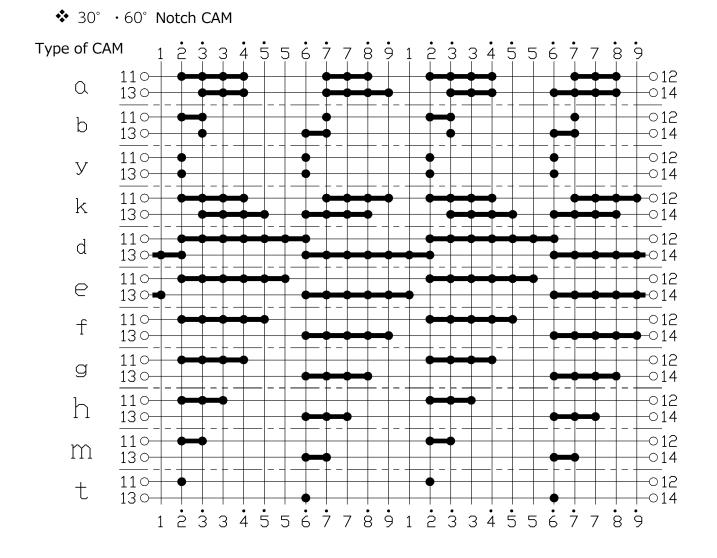
Complicated Type indicates that one side uses Spring Return System and other side uses Manual Return System.

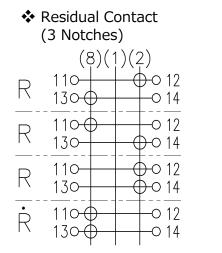
As for unit integrated with Pull/Push Contact and Residual Contact, They can be manufactured up to three(3) units.

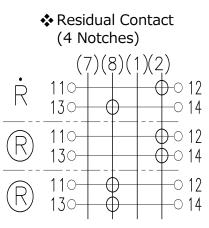
As for Twin contact, contact us for technical details. This type has fewer contacts due to differences in Contact Pressure Specification. •Be careful as for Rotating Operation in case of Manual Return, the operation may come to stop on the

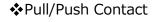


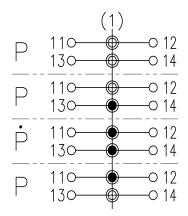










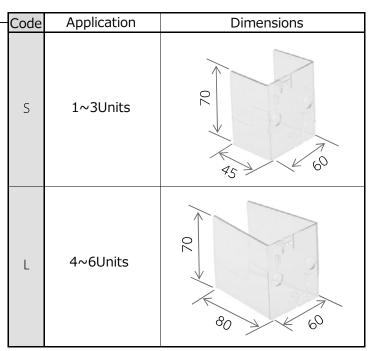


Part Items

Terminal Covers

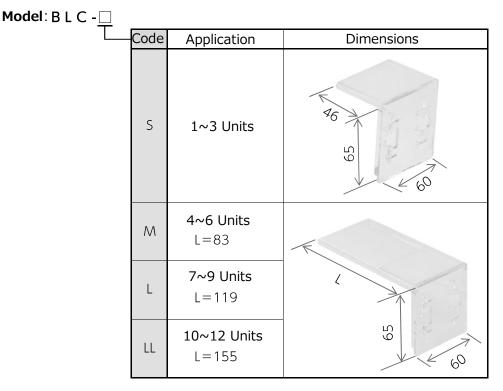
Side Cover

Model : B - C 🗌



Side Cover covers from the side of End-Plate to 6th units in case of 7 or more units. Choose B-CL in case that Pull/Push contact is integrated.

Upper Cover



_Handle Cover

Code	Application Type	Application Handle		Outline				
		Stick	Dim	nenti	ons			
B-CH1		Pistol	Α	В	С			
	R Tuno	Oval	95	69	74			
	В-Туре	Chrysanthemum	Din	nenti	ons			
B-CH2		Boat	А	В	С	/ Magnet		
		Arrow	75	57	74	V		
		Large	Din	henti	ons			
A-CH1		Chrysanthemum	А	В	С			
, cerri	AB-Type	Large Oval	85	82	79	A		
	AD-Type					nent	ions	
A-CH2		Large Stick	А	В	С	\checkmark		
*		Large Pistol	115	91	79			
			Din	nent	ions	B		
JB-CH1		Chrysanthemum	А	В	С	D		
	10 Tures	Arrow	85	66	79			
	ЈВ-Туре	Stick	Din	nenti	ons			
JB-CH2		Pistol	Α	В	С			
55 0112		Oval	95	80	79	% Magnet Installation.		

% "A-CH2" can be used for all type of handle in case of YB-Type.

Handle

Ball

₩1,2

G

Fixing screws are not attached to the Handle, need to order Screw Set shown on Page A-107 separately. Refer to page A-72~73 for the dimension of handles.

Model : B - H [<u>()</u>		🛠 Key N	lo.(Fill When Key H	andle C	peration Only)
				KeyNo.	Spec	KeyNo.	Spec
				B9	Convex Shape	B8	Concave Shape
		Handle Color		B3	Convex Shape	B2	Concervo Shano
	Co	de Color		B5	(Defferent Pin Position)	B4	Concave Shape (Defferent Pin Position)
	k	Black(Close to N1.5)		B7		B6	· · · ·
	Λ	Green(Close to 7.5R4.5	/14)	B1-R	Convex Shape(Clockwise)	B10-R	Concave Shape(Clockwise)
	F	Red(Close to 7.5BG3/3	.5)	B1-L	Convex Shape(Unclockwise)	B10-L	Concave Shape(Unclockwise)
				B2X	Convex Shape (More than 3 Positions)	B3X	Concave Shape (More than 3 Positions)
				B8X	Convex Shape(2 Positions)	B9X	Concave Shape(2 Positions)
	* \$ S	tandard Size Handle	* L	arge Siz	e Handle		
C	Code	Shape	Code		Shape		
	R	Chrysanthemum	AR	Large C	Chrysanthemum		
	Р	Pistol	AP	Large P	istol		
	V	Oval	AV	Large C	Ival		
	S	Stick	AS	Large S	tick		
	Y	Arrow %1					
	F	Boat	*1	Arrow H	andle, Ball Handle are	e Black o	only available.Also these
•	• Spe	cial Handle(Black On			are not available in c		-
C	Code	Shape	*2	Becaus	se of difference of m	nounting	g method,Ball Handle

%2 Because of difference of mounting method, Ball Handle cannot be replaced from other shapes of handle.

Name Plate Stand

Fixing screws are not attached to the Name Plate Stand, need to order Screw Set shown on Page A-107 separately.

Model : 🗌 -	- E						
Т	—	Code		Color			
		K Bla	ack(Col	or close to N1.5)			
		A Gr	ay Blue	e(Color close to 7.	5BG4	/1.5)	
		*Gray Blue	e Color	is not available in o	case	that Basic Type is JB o	r YB-Type.
	Code	В		AB		JB	YB
	Measurement	57×52		65×60		56.7×	<56.7
	Appearance						

Name Plate Frame

Name Plate Flame for One-Touch mounting type NP. Only for JB-type and YB-type available.(Black Color only)

Code	JB-FJK	JB-FJK(S10)	YB-FK
Application	JB-Type(NP Thickness:0.5mm) (For Alminius/Stainless NP)		
Measurement	60×60	60×60	73×60
Appearance			

Name Plate

Fixing screws and Indicator are not attached to the Name Plate, need to order Screw Set shown on Page A-107 separately.

Model: 🛄 - N 🛄 🛄	(<u>W</u>)	Option(Indicator/Key Ha	andle)			
		Code	Spec				
		Nothing Filled	Standard	*Indicato	r is not availat	ble in case that Ba	asic Type
		(₩) w/t	t Indicator Hole	is AB-Ty	pe or YB-Type	e or Acrylic NP.	
		(K) For	Key Handle(φ15)	* Choose	Key No. from	Page A-69~70.	
	🛠 Nan	ne Plate Letter	s				
	Code	Spec		Ren	narks		
	0	Blank					
	Х	To inscribe Customized Letters	Fill your desired Lette	rs in the Ord	er Sheet on Pag	je A-114~117.	
		Pre-Printed NP	Choose your desire	d Letter No	. from NP List	on Pate A-77.	
	↔ Mate	erial					
	Code		Material		Thisckness(mm)		
🛠 Basic Type	Nothing Filled	Standard Alminium	NP(Screen+Baking Cle	ar Coating)	0.5		
Code Basic Type	S	Stainless Name Plate(Delustering Plish)			0.5		
B B-Type	А	Acrylic Name Plate(Bac	kside's Inscription Letter C	olor: Black)	1.0		
AB AB-Type	× Acrvl	ic Name Plate	is not available i	in case th	nat Basic tvi	pe is YB-Type	
JB JB-Type							-
YB YB-Type							

Indicator Model : B-T1 Indicator Spring-Return-Type(Operational Angle45°). Indicator cannot be mounted in case that the basic type is AB-Type and YB-Type, and in case that Acrylic Name Plate is used. See page A-112 for Assembly Method.

Short Bar

Code	B-J1	B-J2	B-J3
Terminal No.	11-13 · 22-24 · 31-33 · 42-44	12-14 · 21-23 · 32-34 · 41-43	11-21 • 13-23 • 31-41 • 33-43
Terminar NO.	51-53 • 62-64 • 71-73 • • • •	52-54 · 61-63 · 72-74 · · · ·	51-61 • 53-63 • 71-81 • • • •
Shape			
Зпаре			
Code	B - J4		
Terminal No.	12-22 · 14-24 · 32-42 · 34-44	< Usage Example $>$	
rennina No.	52-62 • 54-64 • 72-82 • • • •		
c	FI LIV	Terminal No. (8) (Terminal 1) (2) No.
Shape	t)t	B-J1 0 11 0 13 B-J2 0 21 23	12 0 B-J2 14 0 B-J1 22 0 B-J1
		(8) (B-J3 - 11 - 11	1) (2)

B-J3

Screw Set

Model : B - B 🗌

Set sales only.Not sold separately.

Code	Application Model	Set i	ncluding		Screw Type	Materials
		For Handle	M3×10	1 pc	Built in Round Head Screw(3P)	Copper(Glvanized)
1	B-Type	For NP	M2.6×5	4 pcs	Round Head Tappng Screw	Brass(Nickel-Plated)
		For NP Stand	M4×16	4 pcs	Countersunk Screw	Copper(Glvanized)
		For Handle	M3×10	1 pc	Built in Round Head Screw(3P)	Copper(Glvanized)
5	AB-Type	For NP	M3×5	4 pcs	Round Head Tappng Screw	Brass(Nickel-Plated)
		For NP Stand	M4×16	4 pcs	Countersunk Screw	Copper(Glvanized)
		For Handle	M3×10	1 pc	Built in Round Head Screw(3P)	Copper(Glvanized)
13	13 JB-Type YB-Type	For NP	_		_	—
	тьтуре	For NP Stand	M4×16	2 pcs	Built in Round Head Screw(3P	Copper(Glvanized)

0 13 -0 21 -0 23 - -14 0 -22 0 -24 0 B-J4

Outline Drawing

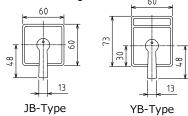
*See A-111 for dimension of respective handle. Manual Return/Spring Return/Hybrid Type: BN、BR□、BNR□/ABN、 ABR . ABNR [NP unit Size] $_{\downarrow_1}$ Ø50 10.4 6'0 B-Type AB-Type [Mounting Hole size] 4-Ø5 Ø11 No. of units L(mm) No. of units L(mm) Spring Return and Hybrid type can be mamufactured up to 12 Units. Manual Return/Spring Return/Hybrid Type: JBN、 JBR□、 JBNR□/YBN、 YBR□、 **YBNR** [NP unit Size] υυ Ø41 Ø41 m L 10.4 ЈВ-Туре YB-Type [Mounting Hole size] No. of units 2-Ø5 Ø11 L(mm) No. of units L(mm) Spring Return and Hybrid type can be mamufactured up to 12 Units. Type: BNP, BRP, BNR, BNS, BNS, BNS, BNR, SNR, Pull · Push operation BNT , BRT , BNR T (w/o pull·push contact) ABNP ABRP, ABNR P, ABNS, ABRS, ABNR S /Spring Return w/ Click ABNT ABRT, ABNR T, BRX, ABRX [NP unit Size] 10.4 57. L B-Type AB-Type [Mounting Hole size] No. of units 4-Ø5 Ø11 L(mm) 150 162 No. of units L(mm) 210 222

In case that Rotating operation is Spring Return or Hybrid type can be manufactured up to 12 Units.Click Type w/ click can be manufactured up to 3 units.

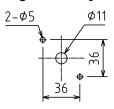
Pull·Push operation (w/o pull·push contact) /Click type Spring Return	Type: JBNP_, JBRP_, JBNR_P_, JBNS_, JBRS_, JBNR_S_ JBNT_, JBRT_, JBNR_T_ YBNP_, YBRP_, YBNR_P_, YBNS_, YBRS_, YBNR_S_ YBNT_, YBRT_, YBNR_T_, JBRX, YBRX
[NP unit Size]	- -

7

19



[Mounting Hole size]



No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	78	90	102	114	126	138	150	162	174	186
No. of units	11	12	13	14	15	16				
L(mm)	198	210	222	234	246	258				

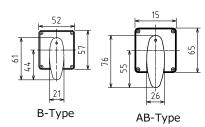
% In case that Rotating operation is Spring Return or Hybrid type can be mamufactured up to 12 Units.Click Type w/ click can be manufactured up to 3 units.

10.4

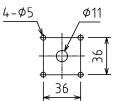
52

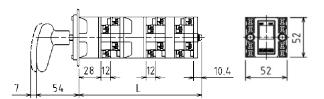
Pull·Push operation (w/ pull·push contact)	Type: BNP::::::::::::::::::::::::::::::::::::
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[NP unit Size]



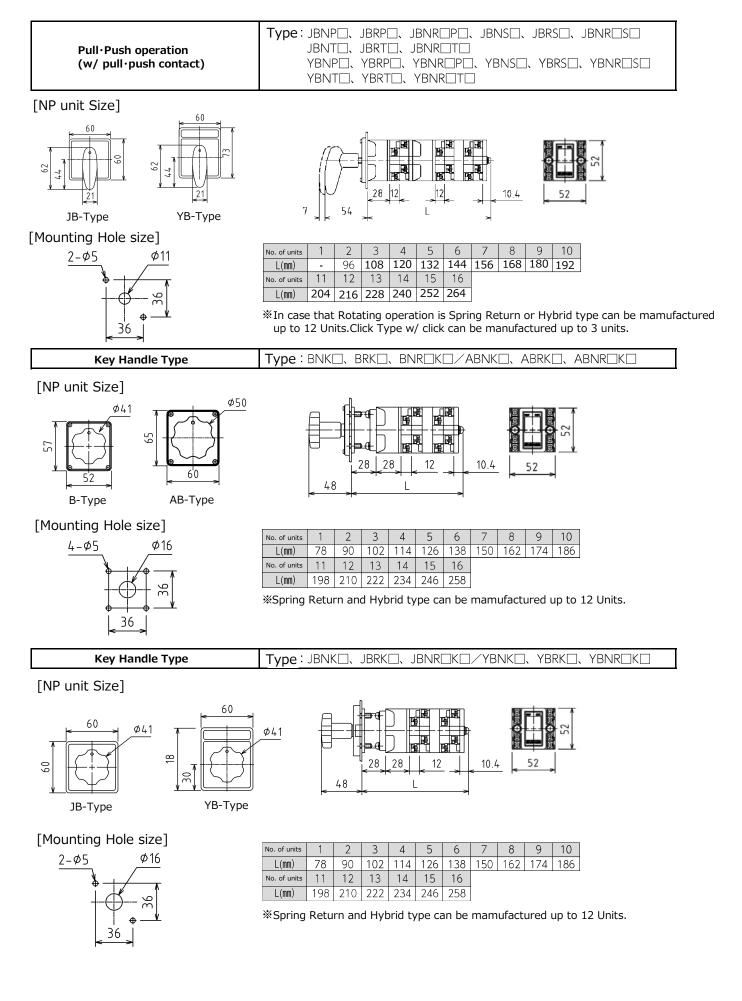
[Mounting Hole size]



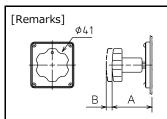


No. of units	1	2	3	4	5	6	7	8	9	10
L(mm)	-	96	108	120	132	144	156	168	180	192
No. of units	11	12	13	14	15	16				
L(mm)	204	216	228	240	252	264				

% In case that Rotating operation is Spring Return or Hybrid type can be mamufactured up to 12 Units.



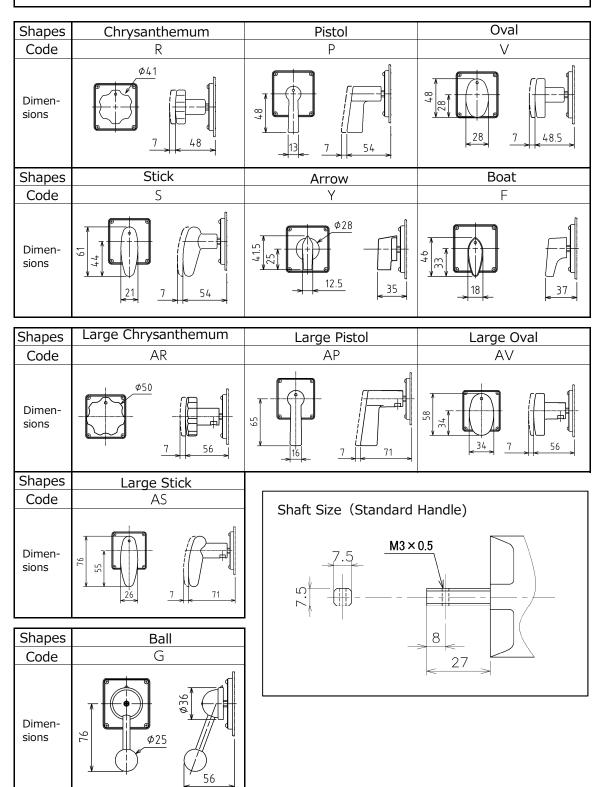
Handle Dimensions(Mounted Condition)

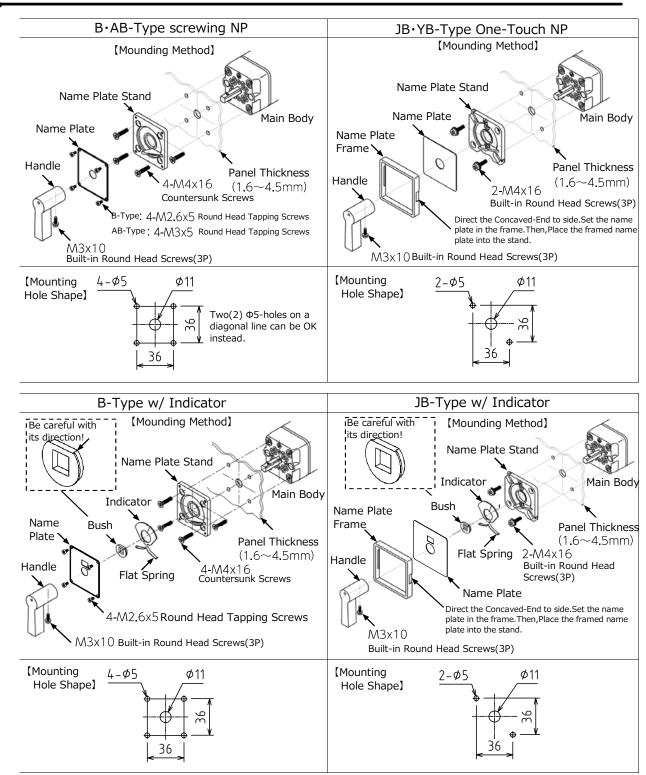


A:Dimension from the mounting surface of Mechanical unit of Switch to the End of Handle.

B:Length of Handle Pulled out when Pull Operation.

*Broken Line Drawings are image of Pull/Push Operation.





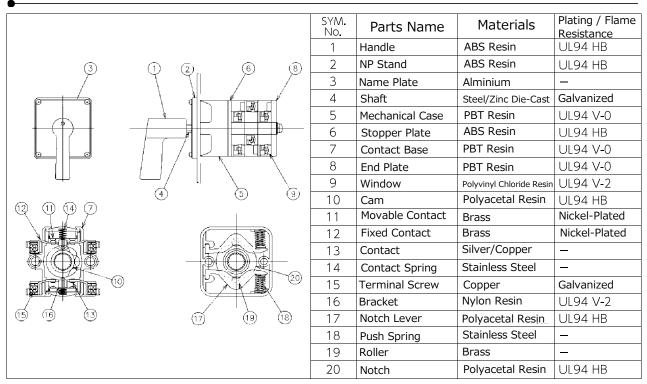
Mounting Hole Processing Dimensions and Assembly Method

Standard Torque of Screws of Each Type

Screw Type	Screw Size	Tightening Torque
NP Mounting	M2.6	0.3N·m {3kgf·cm}
Screw	M3	0.4N·m {4kgf·cm}
Handle Fixing Screw	M3	0.7N·m {7kgf·cm}
Terminal Screw	M3.5	0.8N·m {8kgf·cm}
NP Stand Mounting Screw	M4	1.0N·m {10kgf·cm}

Technial Reference

Name of Each Parts and its Materials



Weight List

The weight listed below stands for roughly calculated weight of [Main Body of aswitch + NP stand + Name Plate + Handle + A set of screws used].

The number of the units manufacturable is limited depending on the types. See page A-100 for the number of the units manufacturable.

		(g)
Number of Unit	Rotating Operation	Pull/Push Operation • Click-Type
1	250	350
2	300	400
3	350	450
4	400	500
5	450	550
6	500	600
7	550	650
8	600	700
9	650	750
10	700	800
11	750	850
12	800	900
13	850	950
14	900	1,000
15	950	1,050
16	1,000	1,100
17	1,050	
18	1,100	
19	1,150	
20	1,200]